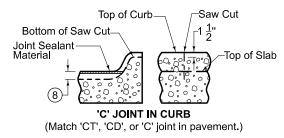
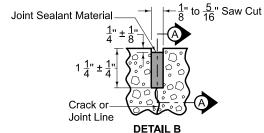
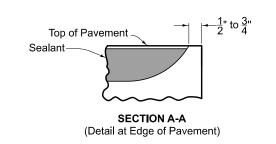


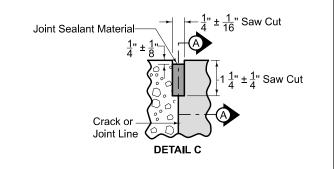
(Saw cut formed by conventional concrete sawing equipment.)





(Saw cut formed by approved early concrete sawing equipment.)



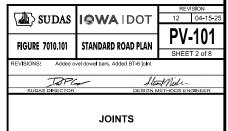


- (8) Saw 'CD' joint to a depth of T/3 \pm 1/4"; saw 'C' joint to a depth of T/4 \pm 1/4".
- $\begin{tabular}{ll} \textcircled{9} & \textbf{When tying into old pavement,} \end{tabular} \begin{tabular}{ll} \begin{tabular}{ll} \textbf{T} & \textbf{represents the depth} \\ \textbf{of sound PCC.} \end{tabular}$

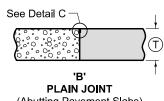
BAR SIZE TABLE FOR CONTRACTION JOINTS					
Solid Dowel Tubular Dowel Diameter Diameter			Elliptical	Tie Bar Size	
< 8"	<u>3</u> " 4	<u>7</u> "	N/A	#6	
≥ 8" but < 10"	1 <u>1</u> "	1 3 "	Small	#10	
≥ 10"	1 <u>1</u> "	1 5 "	Medium	#11	

Tubular and Elliptical Dowel Bars will not be allowed for RD joints.

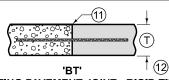




TRANSVERSE CONTRACTION

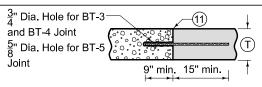


(Abutting Pavement Slabs)



ABUTTING PAVEMENT JOINT - RIGID TIE

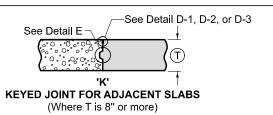
T	Joint	Bars	Bar Length and Spacing
< 8"	'BT-1'	#4	36" Long at 30" Centers
`°	DI-1	#5	30" Long at 30" Centers
≥ 8"	'BT-2'	#5	36" Long at 30" Centers
≤0	'BT-6'	#5	36" Long at 15" Centers

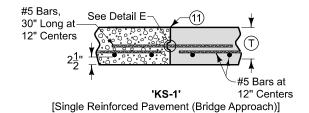


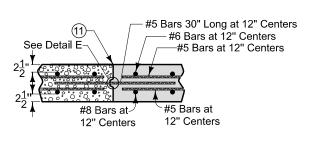
'BT' ABUTTING PAVEMENT JOINT - RIGID TIE (Drilled)

T	Joint	Bars	Bar Length and Spacing
< 8"	'BT-5'	#4	24" Long at 30" Centers
≥ 8"	'BT-3' #5		24" Long at 30" Centers
40	'BT-4'	#5	24" Long at 15" Centers

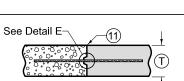
FIGURE







'KS-2' [Double Reinforced Pavement (Bridge Approach)]



'KT' **ABUTTING PAVEMENT JOINT - KEYWAY TIE**

(10)(12)

T	Joint	Bars	Bar Length and Spacing
< 8"	'KT-1'	#4	30" Long at 30" Centers
≥ 8"	'KT-2'	#5	30" Long at 30" Centers
	'KT-3'		30" Long at 15" Centers

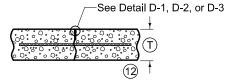
LONGITUDINAL CONTRACTION

- (10) Bar supports may be necessary for fixed form paving to ensure the bar remains in a horizontal position in the plastic concrete.
- (11) Sawing or sealing of joint not required.
- (12) The following joints are interchangeable, subject to the pouring sequence: 'L-1', 'BT-1', and 'KT-1'

'L-2', 'BT-2', and 'KT-2'

'L-3', 'BT-6', and 'KT-3'

KT joints should not be used when DOT is contracting authority.

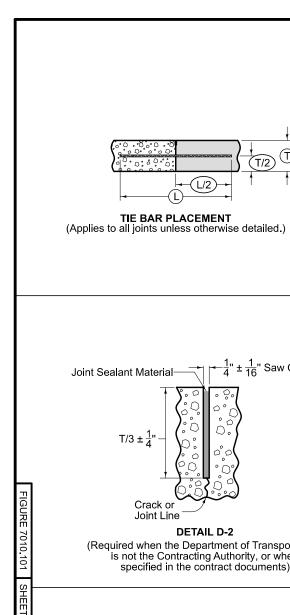


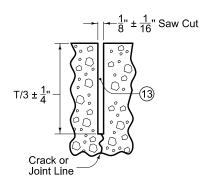
'L' CONTRACTION JOINT

T	Joint	Bars	Bar Length and Spacing
< 8"	'L-1'	#4	36" Long at 30" Centers
≥ 8"	'L-2'	#5	36" Long at 30" Centers
_ < 8	'L-3'		36" Long at 15" Centers



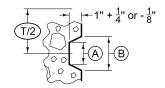






DETAIL D-1 (Required when specified in the contract documents.)

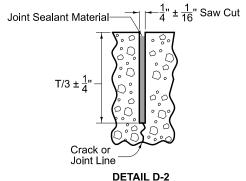
- $\begin{tabular}{ll} \end{tabular} \begin{tabular}{ll} \end{tabular} \beg$
- (13) Sealant or cleaning not required.



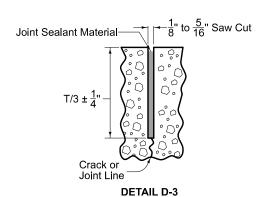
DETAIL E

KEYWAY DIMENSIONS			
Keyway Type	Pavement Thickness (T)	A	B
Standard	8" or greater	1 3 "	2 3 "
Narrow Less than 8"		1"	2"

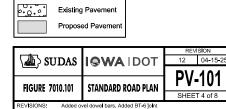
LEGEND



(Required when the Department of Transportation is not the Contracting Authority, or when specified in the contract documents)



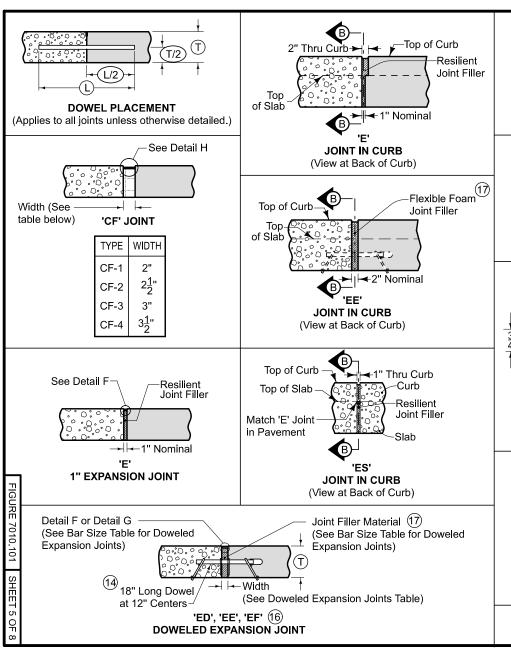
(Required when the Department of Transportation is the Contracting Authority, or when specified in the contract documents)

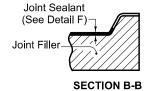


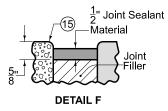
DPC. Sturt Nide-

JOINTS

LONGITUDINAL CONTRACTION

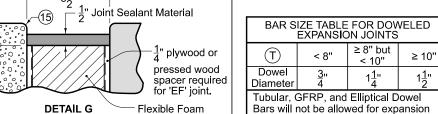




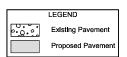


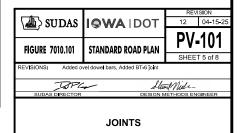
- 14 See Bar Size Table for Doweled Expansion Joints.
- (5) Edge with 1/4 inch tool for length of joint indicated if formed; edging not required when cut with diamond blade saw.
- (6) See Dowel Assemblies for fabrication details and placement limits. Coat the free end of dowel bar to prevent bond with pavement. At intake locations, dowel bars may be cast-in-place.
- (17) Predrill or preform holes in joint material for appropriate dowel size.
- (8) Compact tire buffings by spading with a square-nose shovel.

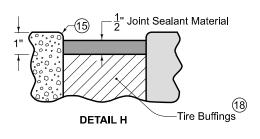
DOWELED EXPANSION JOINTS			
TYPE	WIDTH	FILLER MATERIAL 17	
ED	1"	Resilient (Detail F)	
EE	2"	Flexible Foam (Detail F)	
EF	3 <u>1</u> "	Flexible Foam (Detail G)	



Joint Filler (17)

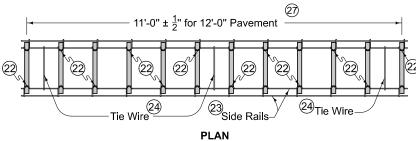




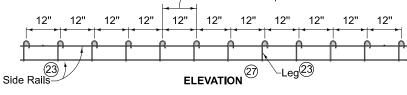


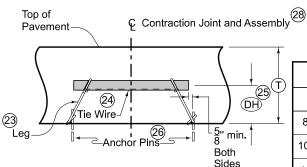
EXPANSION

CONTRACTION JOINTS



Spaces between dowel bars are nominal dimensions with a $\frac{1}{4}$ " allowable tolerance.





LONGITUDINAL SECTION

DOWEL ASSEMBLIES (92021)

DOWEL HEIGHT AND DIAMETER FOR DOWELED CONTRACTION JOINTS Diameter (DH)(25) Diameter (T) Elliptical (Solid) (Tubular) $4\frac{1}{4}$ " $1\frac{1}{4}$ " 8" to 9¹/₂" Small 5<u>1</u>" 15" 10'' to $11\frac{1}{2}$ Medium 1<u>1</u>" 12" to 13" Medium

Tubular, Elliptical Dowel Bars will not be allowed for RD joints.

- (9) Use 18 inch long dowel bars with a tolerance of ± 1/8 inch. Ensure the centerlines of individual dowels are parallel to the other dowels in the assembly within ± 1/8 inch.
- 20 Use wires with a minimum tensile strength of 50 ksi.
- ② Details apply to both transverse contraction and expansion joints.
- (22) Weld alternately throughout.
- (23) 0.306 inch diameter wire. Wire sizes shown are the minimum required.
- (2) Maximum 0.177 inch diameter wire, welded or friction fit to upper side rail, both sides.
- ② Measured from the centerline of dowel bar to bottom of lower side rail + 1/4 inch.
- Per lane width, install a minimum of 8 anchor pins evenly spaced (4 per side), to prevent movement of assembly during construction. Anchor assemblies placed on pavement or PCC base with devices approved by the Engineer.
- ② If dowel basket assemblies are required for curbed pavements, the assembly length is based on the jointing layout. See PV-101, sheet 8.
- Ensure dowel basket assembly centerline is within 2 inches of the intended joint location longitudinally and has no more than 1/4 inch horizontal skew from end of basket to end of basket.

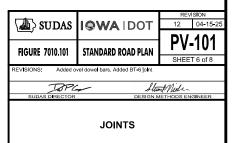
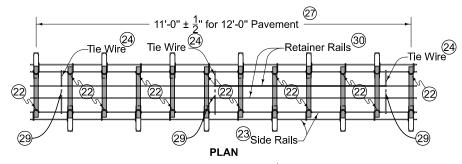


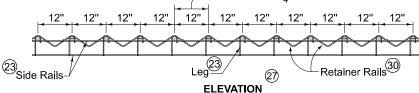
FIGURE 7010.101 SHEET 6 OF

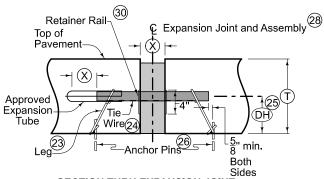
FIGURE 7010.101 SHEET 7 OF 8

EXPANSION JOINTS



Spaces between dowel bars are nominal, dimensions with a $\frac{1}{4}$ " allowable tolerance.





DOWEL H FOR DOWE	DOWEL HEIGHT AND DIAMETER FOR DOWELED EXPANSION JOINTS		
T	DH 25	Diameter	
8" to 9 <u>1</u> "	4 <u>1</u> "	1 1 "	
10" to $11\frac{1}{2}$ "	5 <u>1</u> "	1 <u>1</u> "	
12" to 13"	6 <u>1</u> "	1 1 "	

SECTION THRU EXPANSION JOINT

JOINT OPENING AND EXPANSION TUBE EXTENSION			
Joint Type	Minimum Tube Length		
"ED"	1"	6"	
"EE"	2"	7"	
"EF"	3 <u>1</u> "	9"	

Tubular, GFRP, and Elliptical Dowel Bars will not be allowed for expansion joints.

DOWEL ASSEMBLIES (92021

- (19) Use 18 inch long dowel bars with a tolerance of ± 1/8 inch. Ensure the centerlines of individual dowels are parallel to the other dowels in the assembly within ± 1/8 inch.
- 20 Use wires with a minimum tensile strength of 50 ksi.
- ② Details apply to both transverse contraction and expansion joints.
- (22) Weld alternately throughout.
- ② 0.306 inch diameter wire. Wire sizes shown are the minimum required.
- (2) Maximum 0.177 inch diameter wire, welded or friction fit to upper side rail, both sides.
- 25 Measured from the centerline of dowel bar to bottom of lower side rail + 1/4 inch.
- Per lane width, install a minimum of 8 anchor pins evenly spaced (4 per side), to prevent movement of assembly during construction. Anchor assemblies placed on pavement or PCC base with devices approved by the Engineer.
- 27 If dowel basket assemblies are required for curbed pavements, the assembly length is based on the jointing layout. See PV-101, sheet 8.
- Ensure dowel basket assembly centerline is within 2 inches of the intended joint location longitudinally and has no more than 1/4 inch horizontal skew from end of basket to end of basket.
- ② Clip and remove center portion of tie during field assembly.
- 30 1/4 inch diameter wire.

