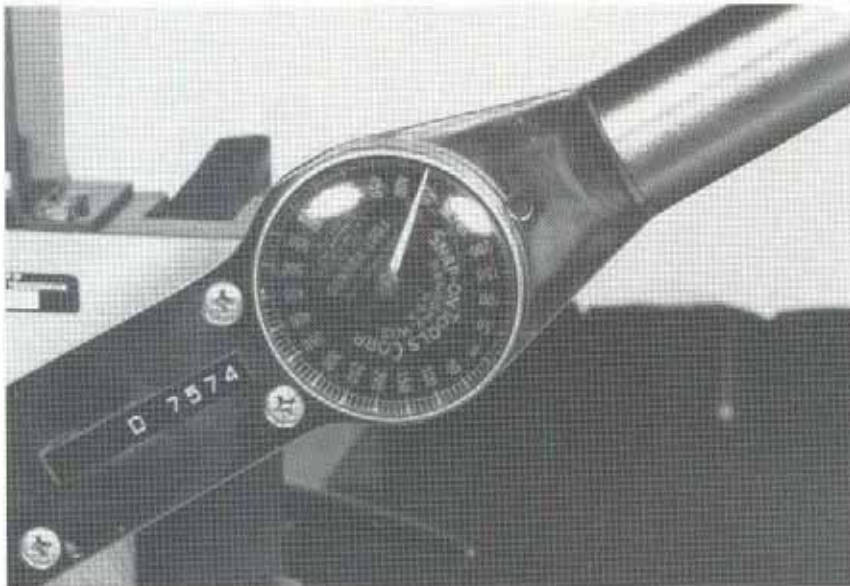


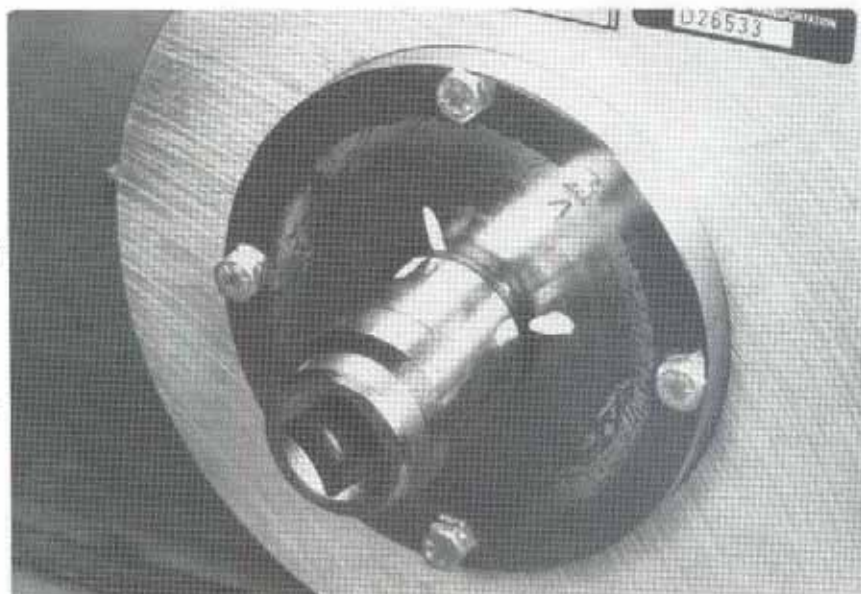
STEP 8.



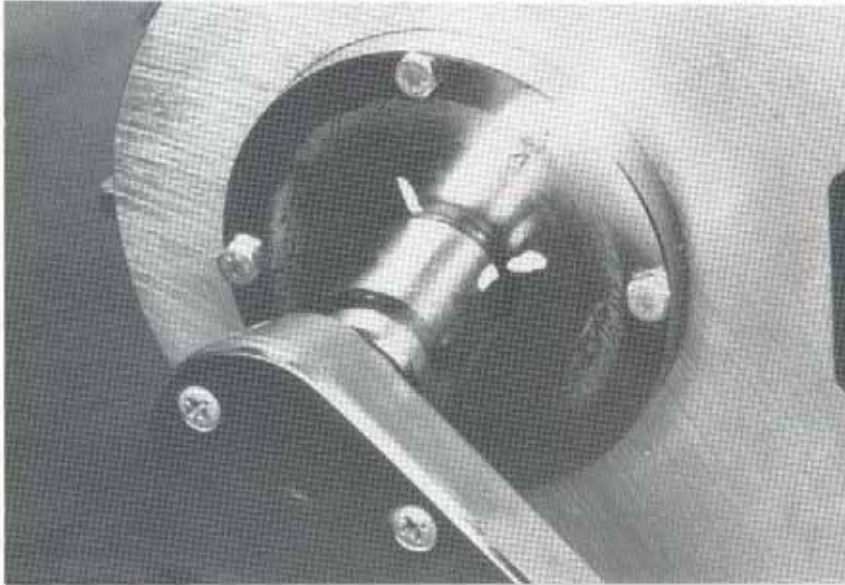
Record torque
tension from
Step 7 on R-C
Worksheet.

STEP 9.

Match-mark socket
to base plate.
(Use Turn-of-Nut
rotation amount.)
IM453, Table A-3



STEP 10.



Rotate nut the required Turn-of-Nut amount. (IM 453, Table A-3.)

STEP 11.

Record tension on R-C Worksheet. Must be equal to or greater than value in IM 453, Table A-4.

