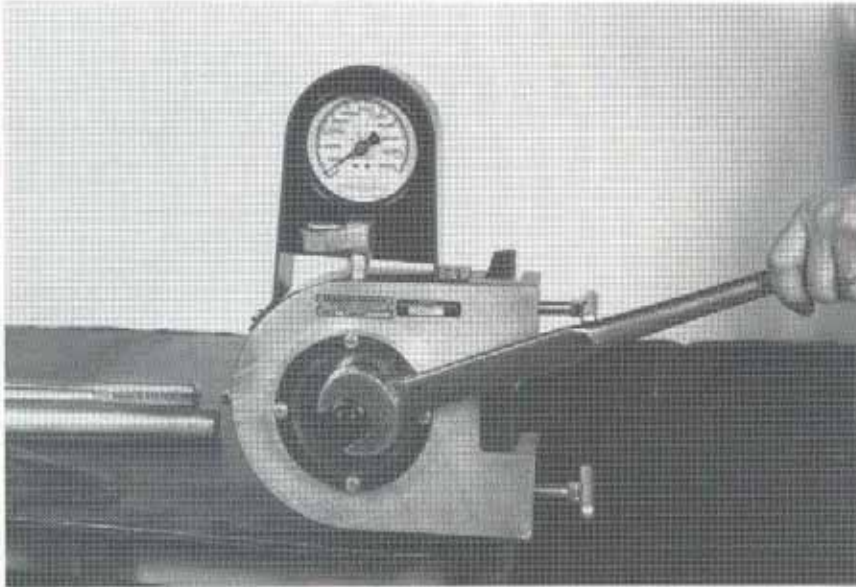


STEP 4.



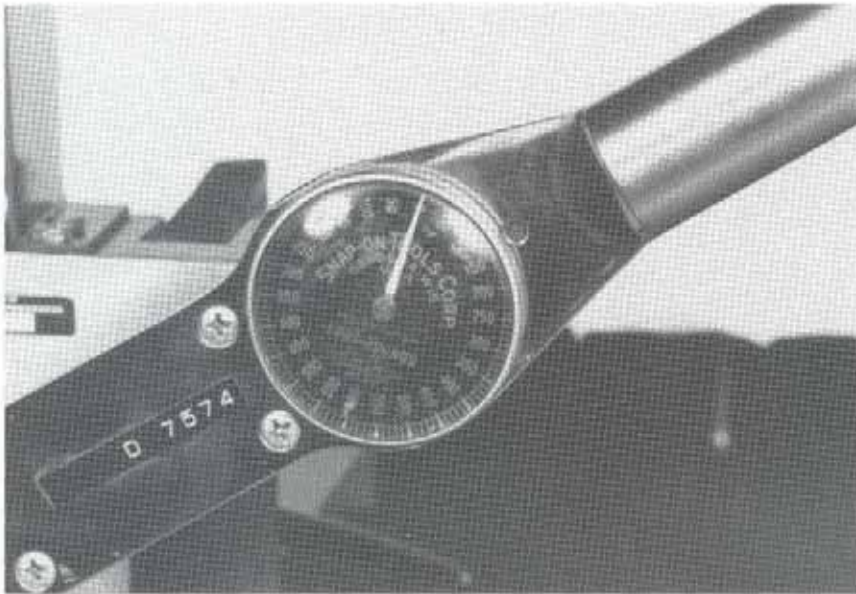
**Tighten nut to
Snug Tight. (IM
453, Table A-1)**

STEP 5.



**Match-mark
the bolt tip,
nut, and base
plate.**

STEP 6.



"Zero" torque wrench.

STEP 7.

Tension bolt to at-least value given in IM 453, Table A-2.

