

**APPENDIX B  
 GUIDELINES FOR WIDTH OF LETTER STROKE**

<b>SERIES C</b> Width of Stroke		<b>SERIES D</b> Width of Stroke	
Letter Height	Stroke Width (in Inches)	Letter Height	Stroke Width (in Inches)
4 inches	0.56	4 inches	0.62
5 inches	0.70	5 inches	0.78
6 inches	0.84	6 inches	0.94
8 inches	1.12	8 inches	1.25
10 inches	1.41	10 inches	1.56
12 inches	1.69	12 inches	1.88
18 inches	2.53	18 inches	2.81
<b>SERIES E</b> Width of Stroke		<b>SERIES E(M)</b> Width of Stroke	
Letter Height	Stroke Width (in Inches)	Letter or Numeral Height	Stroke Width (in Inches)
4 inches	0.69	8	1.60
5 inches	0.86	10.67	2.13
6 inches	1.03	13.33	2.67
8 inches	1.38	16	3.20
10 inches	1.72	20	4.00
12 inches	2.06		
18 inches	3.09		

**NOTE:** Series F width of stroke is unavailable. Exit signs at ramp gore is the only application of Series F lettering in Iowa.