



Provide a minimum of 2 inches of cover for all reinforcing.

Ensure all risers are an equal height and all treads are an equal depth within a flight of stairs.

- Weld post to anchor plate with 1/4 inch weld. Grind weld to provide smooth surface, free of burrs.
- (7) Upon approval of Engineer, side rails may be formed and constructed separately from the stairs. Seal the cold joint between the side rail and stairs according to Section 7010.
- (8) If side rails and stairs are constructed separately, dowel bar substitutes may be used for the bent bars connections between the side rails and the stairs.



REVISION
1 2022 Edition
9080,102
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**SUDAS Standard Specifications** 

TYPE B CONCRETE STEPS WITH HANDRAIL