CHAPTER 9 PORTLAND CEMENT CONCRETE (PCC) PAVEMENT

9.00	GENERAL	9-1		
9.01	PRE-CONCRETING CONFERENCE	9-1		
9.02	"PCC PLANT PAGE" (FORMS 800240E AND 800240M)	9-1		
9.03	USE OF COMMERCIAL READY MIX CONCRETE ON PAVING PROJECTS	9-2		
9.04	CONCRETE DELIVERY TIMES	9-2		
9.10	EQUIPMENT	9-3		
9.11	TEMPLATE FOR CHECKING GRADES ON DRIVES ON URBAN PAVING			
	PROJECTS	9-3		
9.12	OPERATION OF EQUIPMENT ON GRANULAR SUBBASE	9-3		
9.13	ACCUMULATION OF MATERIALS IN TRANSPORTING VEHICLES			
9.14	PCC FINISHING MACHINES			
9.15	OPERATING FINISHING EQUIPMENT ON PREVIOUSLY PLACED CONCRETE	Ν		
	MULTIPLE-LANE CONSTRUCTION WORK	9-4		
	Protection of Pavement	9-4		
	Surface Cleaning	9-5		
	Other Equipment	9-5		
9.16	EQUIPMENT WEIGHT LIMITATIONS ON NEW PAVEMENTS & PCC			
	OVERLAYS	9-5		
	Joint Cleaning & Sealing Equipment Used on New Pavement & Unbonded PCC			
	Overlays	9-5		
	Sawing Equipment Used on Bonded PCC Overlays	9-5		
	Joint Cleaning and Sealing Equipment Used on Bonded PCC Overlays	9-5		
9.20	PAVEMENT JOINTS	9-6		
9.21	JOINT SAWING	9-6		
9.22	CLEANING JOINTS	9-6		
9.23	SEALING SAWED JOINTS	9-6		
	Joint Filling	9-6		
	Sealing Equipment	9-7		
	Backer Rod	9-7		
9.24	RESERVED FOR FUTURE USE	9-7		
9.25	CD, ED, EE & EF JOINTS, AND OTHER DOWELED SUPPORT ASSEMBLIES	9-7		
	Expansion Joints	9-7		

Const	truction Manual	01/13/12
	Bond Breakers	9-7
	Dowel Tolerances	9-8
	Dowel Assembly Placement	9-8
	Marking Joint Locations	9-9
	Blanking Bands	9-9
9.26	LONGITUDINAL JOINTS DESIGN	9-9
	Tie Bar Placement	9-10
9.27	LONGITUDINAL JOINT (L JOINT) TIE-STEEL INSPECTION	9-10
	Procedure	9-10
	Frequency	9-10
	Documentation	9-11
	Tolerance	9-11
	Out-of-Tolerance	9-11
	Retrofit	9-12
	Price Adjustments	9-12
9.30	INTAKES AND UTILITY ACCESSES	9-13
9.31	INTAKE CONSTRUCTION ON PAVING JOBS	9-13
9.32	BOX-OUTS FOR UTILITY ACCESSES	9-13
9.33	BOX-OUTS FOR SLIPFORM PAVING	9-13
9.40	SURFACE FINISHING	9-14
9.41	USE OF WATER IN FINISHING CONCRETE	9-14
9.42	MICROTEXTURE AND MACROTEXTURE	9-14
9.43	GROOVE DEPTH DETERMINATION	9-16
9.44	PAVEMENT CROWN	9-16
9.45	STRAIGHTEDGEING PAVEMENT SURFACE	9-17
9.46	PAVEMENT DATE AND STATION STAMPING	9-17
9.50	PROTECTION, CURING, AND REPAIR	9-18
9.51	PREVENTION OF RAIN DAMAGE TO PLASTIC CONCRETE	9-18
9.52	CURING OF KEYED AND DOWELED JOINTS	9-18
9.53	REPAIR OF DEFICIENT PAVEMENT	9-18
	Recommended Repair Method	9-19
9.54	MUD BALL REPAIR	9-20
9.55	COLD WEATHER PAVING AND PLANT OPERATIONS	9-21
	Cold Weather Pavement Protection	9-21

Const	truction Manual	01/13/12	
	Cold Weather Plant Operation	9-22	
9.56	CURING	9-22	
9.60	CONCRETE MATERIALS ISSUES	9-23	
9.61	CONCRETE SAMPLING LOCATIONS	9-23	
9.62	TESTING PROCEDURES	9-23	
9.63	AIR ENTRAINMENT IN PLASTIC CONCRETE	9-23	
	Aggregate Correction Factor	9-23	
	Control of Air Content	9-24	
	Verification	9-24	
	Air Content Outside Tolerance	9-24	
	Air Content More Than 0.5% Below Lower Target Content	9-24	
	Price Adjustment	9-25	
9.64	CONCRETE VIBRATION AND CONSOLIDATION	9-25	
9.65	PAVEMENT THICKNESS CORES	9-26	
9.66	PAVEMENT SMOOTHNESS	9-26	
9.67	QUALITY MANAGEMENT CONCRETE (QM-C)	9-26	
	Measurement and Payment	9-27	
9.70	PCC Patching	9-29	
9.71	Full-Depth PCC Patches	9-29	
	Materials	9-29	
	PCC Placement	9-29	
	Curing	9-30	
	Patch Thickness	9-30	
	Saw Cuts	9-30	
9.72	Partial-Depth PCC Patches	9-31	
	Materials	9-31	