

Recommended Minimum Laydown Temperature (°C)

Base Temp (°C)	Compacted Lift Thickness					
	13 mm	19 mm	25 mm	40 mm	50 mm	75 mm +
-7 to 0	--	--	--	--	--	141*
+1 to +4	--	--	--	152	146	138
+5 to +10	--	--	154	149	141	135
+11 to +16	--	154	149	146	138	132
+17 to +21	154	149	143	141	135	129
+22 to +27	149	143	141	138	132	129
+28 to +32	143	138	135	132	129	127
Higher than +32	138	135	132	129	127	124
Rolling Time (min.)	4	6	8	12	15	15+

* Place only on bases made of treated materials, not on frozen soils or untreated aggregates.

Recommended Minimum Laydown Temperature (°F)

Base Temp (°F)	Compacted Lift Thickness					
	1/2"	3/4"	1"	1-1/2"	2"	3" +
20 to 32	--	--	--	--	--	285*
33 to 40	--	--	--	305	295	280
41 to 50	--	--	310	300	285	275
51 to 60	--	310	300	295	280	270
61 to 70	310	300	290	285	275	265
71 to 80	300	290	285	280	270	265
81 to 90	290	280	275	270	265	260
Higher than 90	280	275	270	265	260	255
Rolling Time (min.)	4	6	8	12	15	15+

* Place only on bases made of treated materials, not on frozen soils or untreated aggregates.

