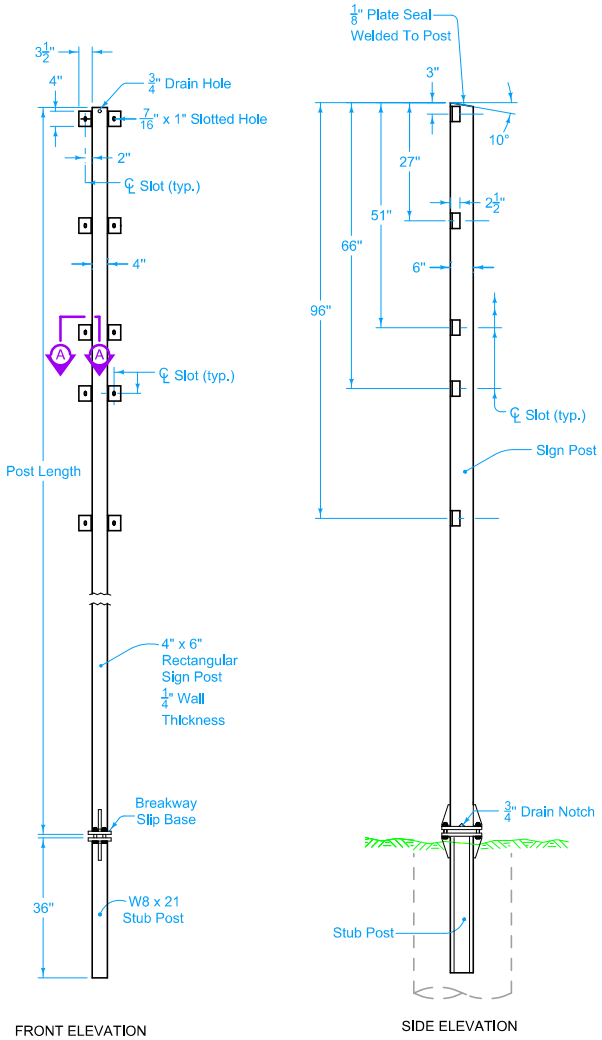
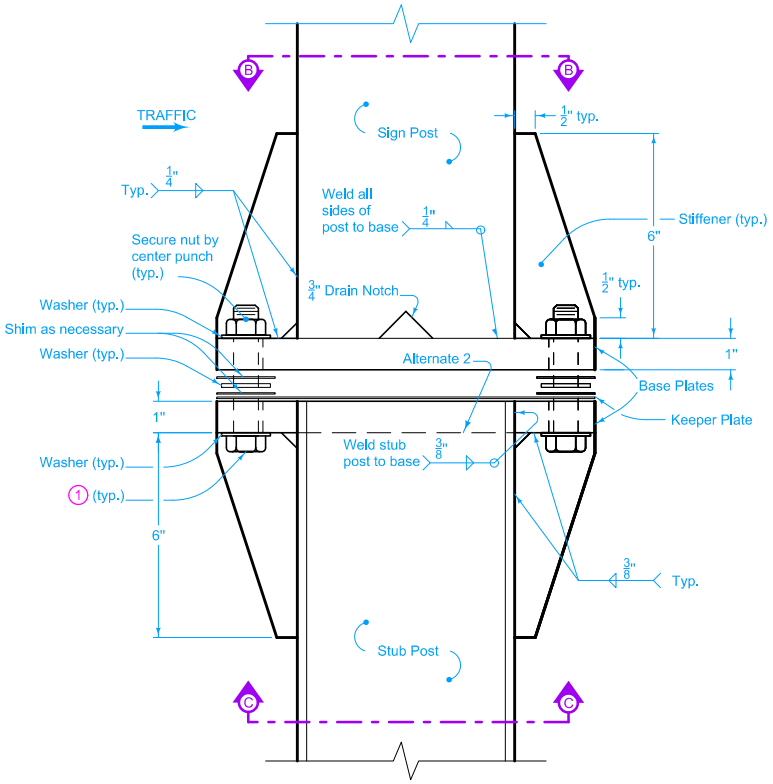


FRONT ELEVATION

SIDE ELEVATION

4" x 6" RECTANGULAR TUBE POST FOR INTERSTATE SPEED SIGNS



BREAKAWAY BASE
Side View

Furnish post, stub, and fasteners as per Specification 4186.10.B.

Plumb signpost by installing shims. Furnish two shims each of 0.012" and 0.032" thickness (total of 4 per post). Shims to be brass stock or strip conforming to ASTM B 36.

Construct the footing as shown for normal footing in earth. Where solid rock is encountered, the alternate design for footing in solid rock may be used with the approval of the Engineer.

Dispose of all excavation for the footing in the area adjacent to the footing and shape to normal ground contour, unless directed otherwise by the Engineer.

Hold the stub post in proper position by an approved device to ensure that it remains in proper position upon completion of concrete placement.

Stub Post Base Plate(s);
The following alternates are considered equivalent:

ALTERNATE 1 - Weld base plates (2 each) to sides of stub post flanges.

ALTERNATE 2 - Weld base plate (1 each) to end of stub post by continuous fillet weld. During assembly, properly match and align the bolt holes and notches in the stub post plate and the sign post plate as indicated hereon.

The contract price for size of footing required is full compensation of footing as detailed hereon, including all necessary excavation regardless of character.

Grind smooth all welds and galvanizing between Base Plates.

1 ¾" dia. x 3½"
Torque = 62.50 ft. lbs.

Possible Contract Items:
Concrete Footing for Steel Breakaway Post
Steel Breakaway Sign Post, Rectanguler Tube

Iowa Department of Transportation

REVISION
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STANDARD ROAD PLAN

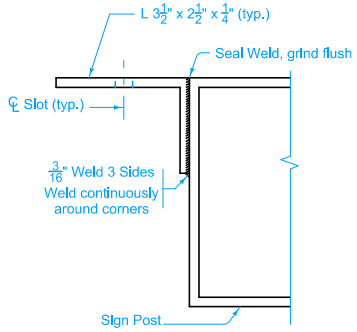
SI-114

SHEET 1 of 3

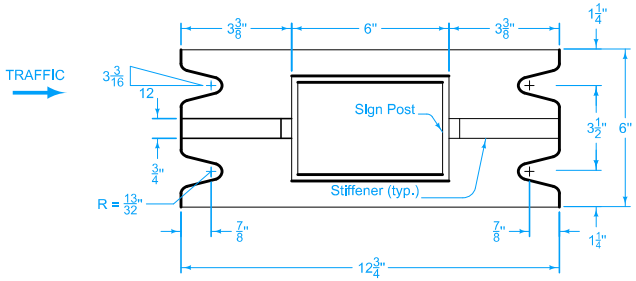
REVISIONS: Modified Breakaway Brace weld size. Added size of welds on Section C-C, added Alternate 2 and clarified dimensioning on Section B-B.

Deanna Maifield
APPROVED BY DESIGN METHODS ENGINEER

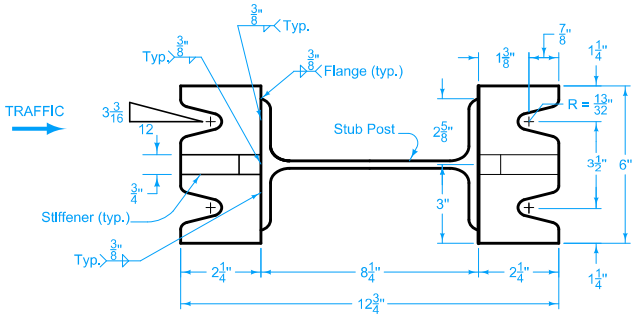
SUPPORT STRUCTURES - STEEL BREAKAWAY POSTS RECTANGULAR TUBE



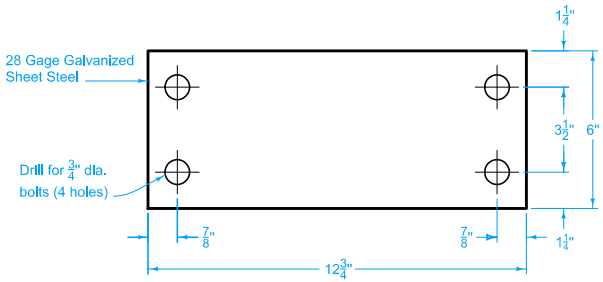
SECTION A-A



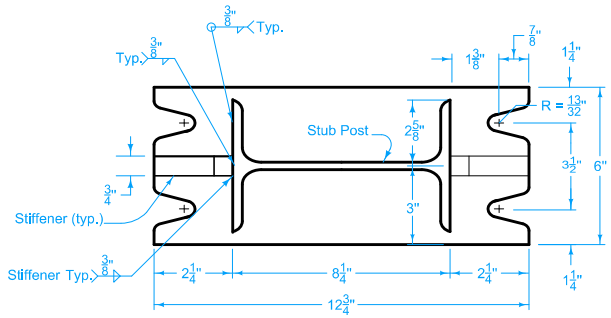
SECTION B-B
PLAN - BASE



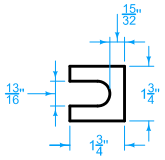
SECTION C-C
PLAN - BASE
ALTERNATE 1



KEEPER PLATE



SECTION C-C
PLAN - BASE
ALTERNATE 2



SHIM

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STANDARD ROAD PLAN

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1	10-18-11

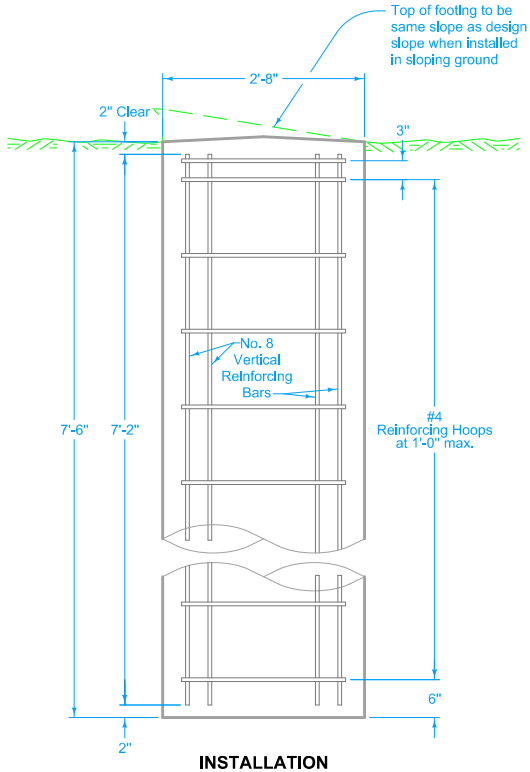
SI-114

SHEET 2 of 3

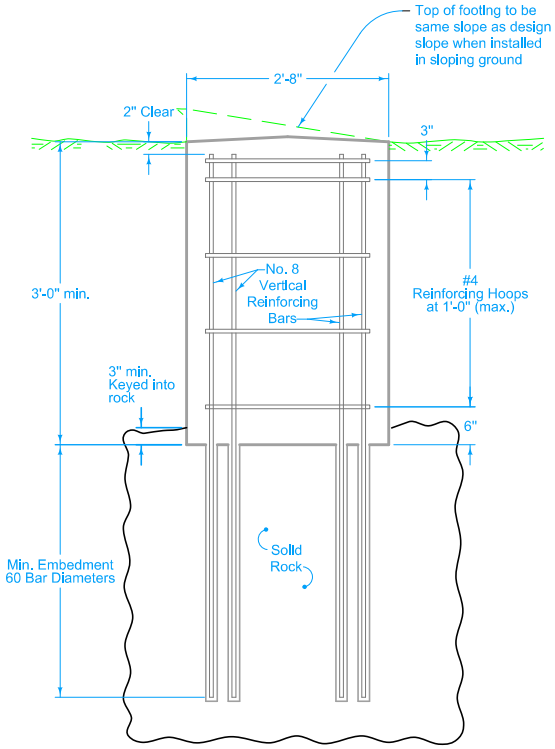
REVISIONS: Modified Breakaway Brace weld size. Added size of welds on Section C-C, added Alternate 2 and clarified dimensioning on Section B-B.

Deanna Maifield
APPROVED BY DESIGN METHODS ENGINEER

SUPPORT STRUCTURES - STEEL BREAKAWAY POSTS RECTANGULAR TUBE

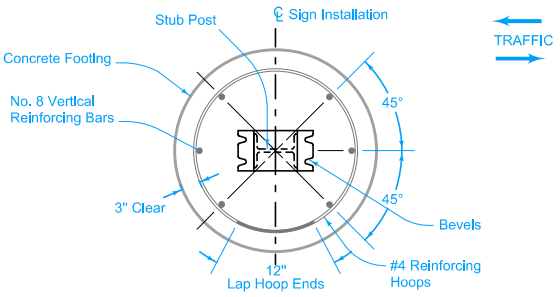


INSTALLATION
NORMAL FOOTING IN EARTH

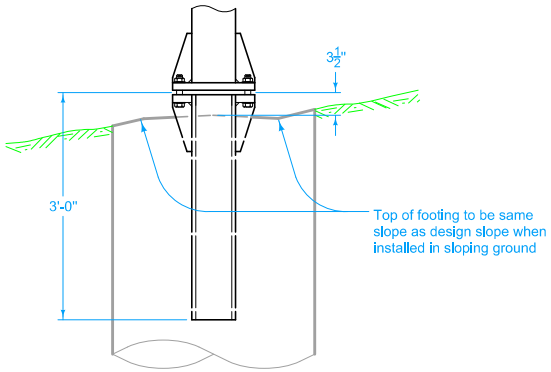


ALTERNATE DESIGN (2)
FOOTING IN SOLID ROCK

(2) Set vertical bars in solid rock as follows:
1. Drill holes twice bar diameter and fill with water.
2. When hole is fully saturated; blow water out and fill two-thirds depth with sand cement mortar.
3. Insert bar and consolidate mortar.
4. Fill hole to top with mortar.



PLAN
(Reinforcing Placement and Sign Orientation)



BREAKAWAY POST INSTALLATION

Iowa Department of Transportation

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STANDARD ROAD PLAN

SI-114

SHEET 3 of 3

REVISIONS: Modified Breakaway Brace weld size. Added size of welds on Section C-C, added Alternate 2 and clarified dimensioning on Section B-B.

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SUPPORT STRUCTURES - STEEL BREAKAWAY POSTS RECTANGULAR TUBE