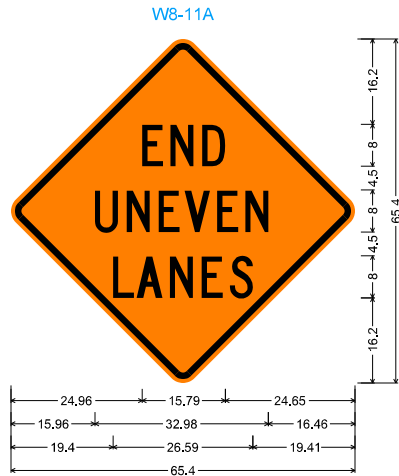
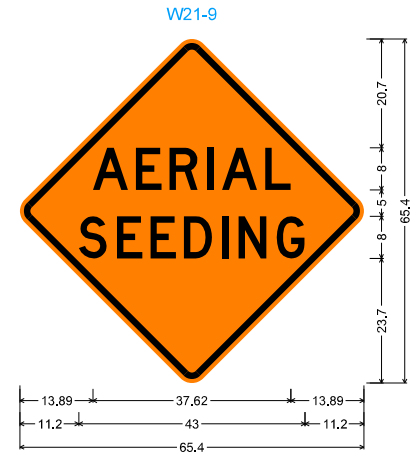


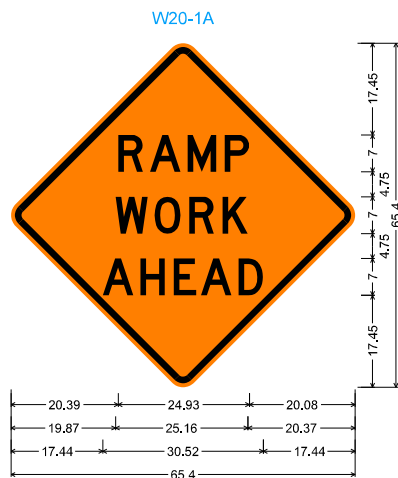
W4-2M;  
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[MERGE] C; Arrow K-30, 180°;



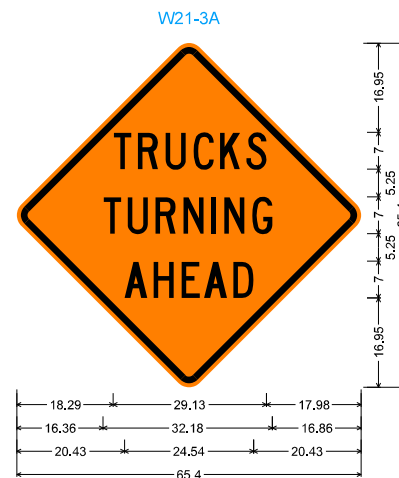
W8-11A;  
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[END] C; [UNEVEN] C; [LANES] C;




W21-9;  
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[AERIAL] D; [SEEDING] D;

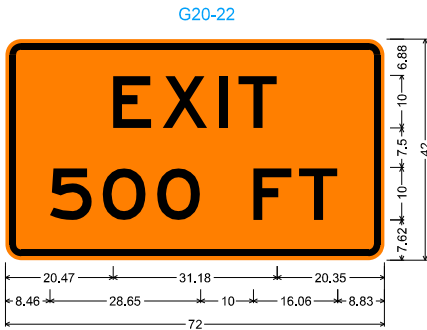


W20-1A;  
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[RAMP] D; [WORK] D; [AHEAD] D;

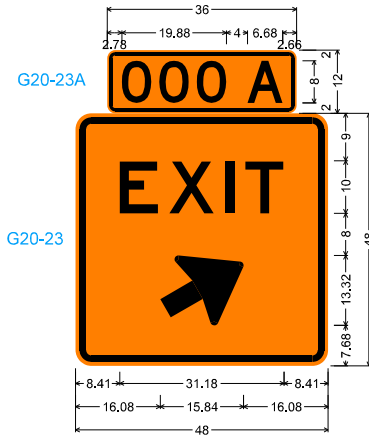


W21-3A;  
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[TRUCKS] C; [TURNING] C; [AHEAD] C;

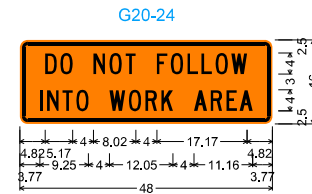
 Iowa Department of Transportation	REVISION	
	3	10-15-13
<b>STANDARD ROAD PLAN</b>	<b>SI-881</b>	
	SHEET 1 of 3	
REVISIONS: Added ONE LANE ROAD AHEAD sign on page 2 and FRESH OIL signs on page 3.		
APPROVED BY DESIGN METHODS ENGINEER <i>Brian Smith</i>		
<b>SPECIAL SIGNS FOR WORKZONES</b>		



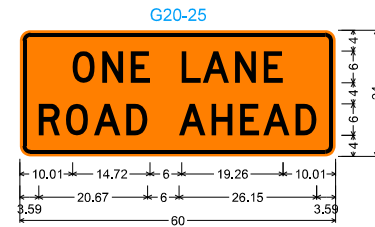
G20-22;  
3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[EXIT] E; [500 FT] E;



G20-23A  
1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;  
[000 A] D;  
G20-23;  
3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[EXIT] E; Arrow, K-17, 30";



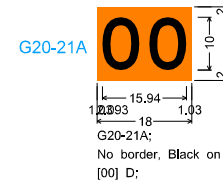
G20-24;  
1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;  
[DO NOT FOLLOW] C;  
[INTO WORK AREA] C;



G20-25;  
2.00" Radius, 0.75" Border, 0.50" Indent, Black on Orange;  
[ONE LANE] D; [ROAD AHEAD] D;

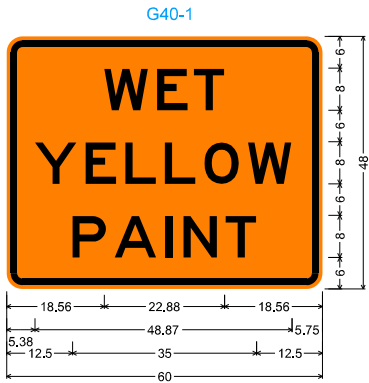


G20-21: 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[TWO WAY TRAFFIC] D; [NEXT] D; Rectangle Orange; [MILES] D;

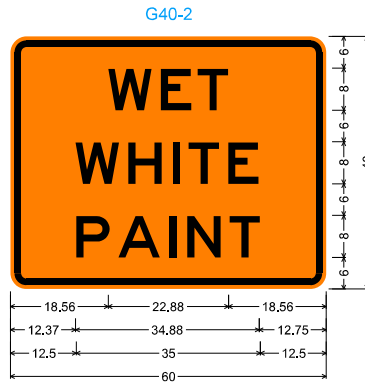


G20-21A;  
No border, Black on Orange;  
[00] D;

	REVISION
	3   10-15-13
STANDARD ROAD PLAN	SI-881
SHEET 2 of 3	
REVISIONS: Added ONE LANE ROAD AHEAD sign on page 2 and FRESH OIL signs on page 3.	
APPROVED BY DESIGN METHODS ENGINEER 	
SPECIAL SIGNS FOR WORKZONES	



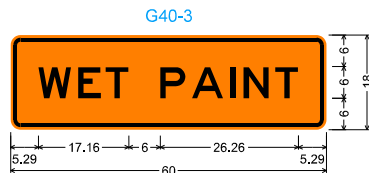
G40-1:  
3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[WET] E; [YELLOW] E; [PAINT] E;



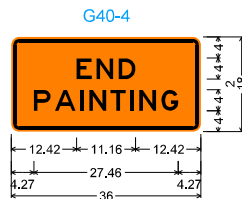
G40-2:  
3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;  
[WET] E; [WHITE] E; [PAINT] E;



G23-1  
3.0" Radius, 1.3" Border, 0.8" Indent, Black on Orange;  
[FRESH] D; [OIL] D 2k;




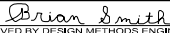
G40-3:  
1.88" Radius, 0.75" Border, 0.50" Indent, Black on Orange;  
[WET PAINT] E;



G40-4:  
1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;  
[END] E; [PAINTING] E;



G21-2  
3.0" Radius, 1.3" Border, 0.8" Indent, Black on Orange;  
[FRESH OIL] C 2k;

 Iowa Department of Transportation	REVISION	
	3	10-15-13
<b>STANDARD ROAD PLAN</b>		<b>SI-881</b>
		SHEET 3 of 3
REVISIONS: Added ONE LANE ROAD AHEAD sign on page 2 and FRESH OIL signs on page 3.		
 APPROVED BY DESIGN METHODS ENGINEER		
<b>SPECIAL SIGNS FOR WORKZONES</b>		