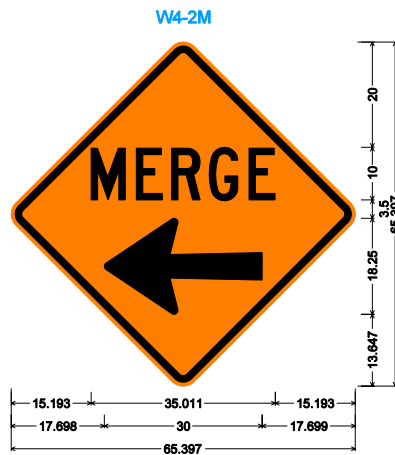
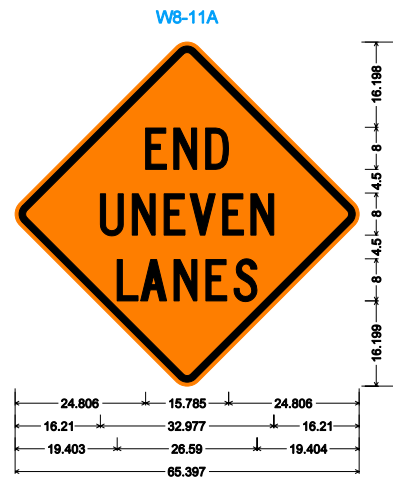
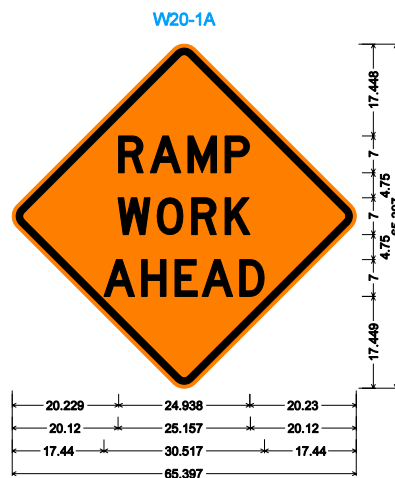




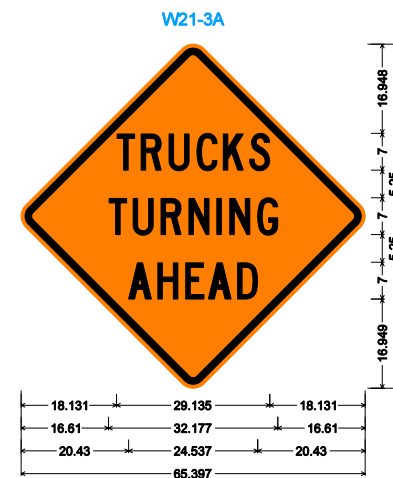
W4-2M;
48,000" across sides 3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[MERGE] C; Arrow K-30, 180°;



W8-11A;
48,000" across sides 3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[END] C; [UNEVEN] C; [LANES] C;



W20-1A;
48,000" across sides 3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[RAMP] D; [WORK] D; [AHEAD] D;



W21-3A;
48,000" across sides 3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[TRUCKS] C; [TURNING] C; [AHEAD] C;

 Iowa Department of Transportation	REVISION	
	1	04-19-11
	SI-881	
	SHEET 1 of 3	
REVISIONS: Added signs G20-24, G40-1, G40-2, G40-3, G40-4, W8-1A, changed title, modified sign radius, border and indents.		
 APPROVED BY DESIGN METHODS ENGINEER		
SPECIAL SIGNS FOR WORKZONES		



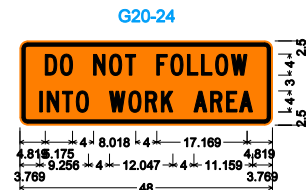
G20-22;
3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[EXIT] E; [500 FT] E;



G20-23A

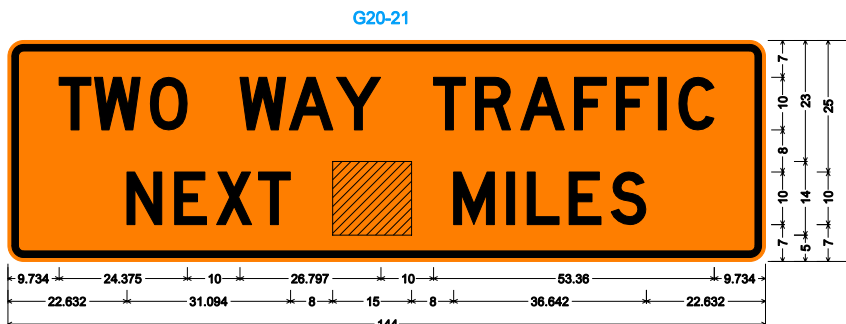
G20-23

G20-23A;
1.500" Radius, 0.625" Border, 0.375" Indent, Black on Orange;
[247] D; [A] D;
G20-23;
3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[EXIT] E; Arrow K-17, 30°;



G20-24

G20-24;
1.500" Radius, 0.625" Border, 0.375" Indent, Black on Orange;
[DO NOT FOLLOW] C;
[INTO WORK AREA] C;



G20-21

G20-21; 3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[TWO WAY TRAFFIC] D; [NEXT] D; Rectangle Orange; [MILES] D;



G20-21A

G20-21A;
No border, White on Orange;
[14] Black C;

 Iowa Department of Transportation STANDARD ROAD PLAN REVISIONS: Added signs G20-24, G40-1, G40-2, G40-3, G40-4, W8-1A, changed title, modified sign radius, border and indents. <i>Deanna Maifeld</i> APPROVED BY DESIGN METHODS ENGINEER	REVISION <table border="1"> <tr> <td>1</td> <td>04-19-11</td> </tr> </table>		1	04-19-11
	1	04-19-11		
	SI-881 SHEET 2 of 3			
	SPECIAL SIGNS FOR WORKZONES			

G40-1



G40-1;
3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[WET] E; [YELLOW] E; [PAINT] E;

G40-2



G40-2;
3.000" Radius, 1.250" Border, 0.750" Indent, Black on Orange;
[WET] E; [WHITE] E; [PAINT] E;

G40-3



G40-3;
1.875" Radius, 0.750" Border, 0.500" Indent, Black on Orange;
[WET PAINT] E;

G40-4



G40-4;
1.500" Radius, 0.625" Border, 0.375" Indent, Black on Orange;
[END] E; [PAINTING] E;

 Iowa Department of Transportation	REVISION	
	1	04-19-11
	SI-881	
	SHEET 3 of 3	
REVISIONS: Added signs G20-24, G40-1, G40-2, G40-3, G40-4, W8-1A, changed title, modified sign radius, border and indents.		
 APPROVED BY DESIGN METHODS ENGINEER		
SPECIAL SIGNS FOR WORKZONES		