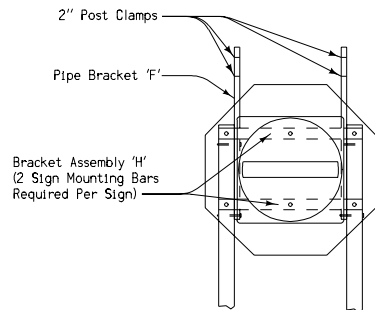
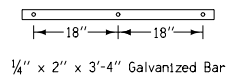


SIGN MOUNTING BAR

All Holes $\frac{7}{16}$ "

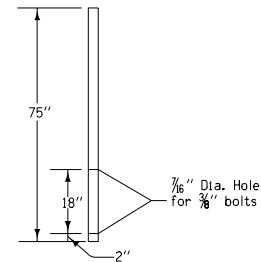
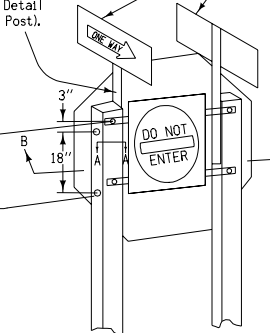


VIEW B-B

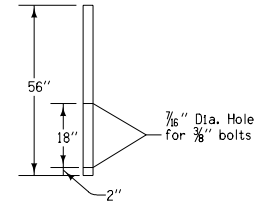
Attach R6-1A & R6-1C sign even with top of pipe using approved pipe post clamps. Mount sign perpendicular to approaching traffic.

2" ID Galvanized Steel Pipe
(See Section A-A for Detail of Attaching Pipe to Post).

Field drill $\frac{7}{16}$ " dia. holes. Locate top hole 3" below and perpendicular to existing stop sign mounting bolt. Bottom hole will be 18" below top hole as shown.


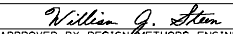


PIPE DETAIL
(Bracket "F₁")



PIPE DETAIL
(Bracket "F")

NOTE:
The necessary mounting bolts, washers, nuts, and set screws will be included in the bid price for the brackets.

 Iowa Department of Transportation Highway Division	
STANDARD ROAD PLAN	RD-61
REVISION: Remove Aluminum from hardware labels.	REVISION NO. 1
 APPROVED BY DESIGN METHODS ENGINEER	REVISION DATE 04-20-04
SPECIAL SIGN MOUNTING BRACKETS	