

STEEL OVERHEAD SIGN TRUSS STANDARDS

S0ST-01-11

S0ST-21-11

INDEX FOR STEEL OVERHEAD SIGN TRUSS STANDARDS

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ANCHOR-BOLT NUT TIGHTENING PROCEDURE:

FOUNDATION DETAILS FOR STAGED CONSTRUCTION - STAGE 2

- I) THIS WORK SHALL BE PERFORMED ONLY ON DAYS WITH WINDS LESS THAN 15 MPH. ALL TIGHTENING OF THE NUTS IS TO BE DONE IN THE PRESENCE OF THE INSPECTOR. ONCE THE TIGHTENING PROCEDURE IS STARTED IT MUST BE COMPLETED ON ALL OF THE BASE PLATE NUTS WITHOUT PAUSE OR DELAY.
- 2) PROPERLY SIZED WRENCHES DESIGNED FOR TIGHTENING NUTS AND/OR BOLTS SHALL BE USED TO AVOID ROUNDING OR OTHER DAMAGE TO THE NUTS. ADJUSTABLE END WRENCHES OR PIPE WRENCHES SHALL NOT BE USED.
- 3) BASE PLATE, ANCHOR BOLTS AND NUTS ARE TO BE FREE OF ANY DIRT OR DEBRIS,
- 4) APPLY STICK WAX OR BEES WAX TO THE THREADS AND BEARING SURFACES OF THE ANCHOR BOLTS, NUTS AND WASHERS.
- 5) TIGHTEN TOP NUTS SO THEY FULLY CONTACT THE BASE PLATE. TIGHTEN LEVELING NUTS TO SNUG-TIGHT CONDITION. SNUG TIGHT IS DEFINED AS THE FULL EFFORT OF ONE PERSON ON A WRENCH WITH A LENGTH EQUAL TO 21 INCHES. APPLY FORCE AS CLOSE TO THE END OF THE WRENCH AS POSSIBLE. PULL FIRMLY BY LEANING BACK AND USING ENTIRE BODY WEIGHT ON THE END OF THE WRENCH UNTIL THE NUT STOPS ROTATING. USE A MINIMUM OF TWO SEPARATE PASSES OF TIGHTENING. SEQUENCE THE TIGHTENING IN EACH PASS SO THAT THE NUT ON THE OPPOSITE SIDE, TO THE EXTENT POSSIBLE, WILL BE SUBSEQUENTLY TIGHTENED UNTIL ALL NUTS IN THAT PASS HAVE BEEN TIGHTENED.
- 6) TIGHTEN TOP NUTS TO SNUG TIGHT AS DESCRIBED FOR THE LEVELING NUTS.
- 7) MATCH-MARK THE TOP NUTS AND BASE PLATE USING PAINT, CRAYON OR OTHER APPROVED MEANS TO PROVIDE A REFERENCE FOR DETERMINING THE RELATIVE ROTATION OF THE NUT AND BASE PLATE DURING TIGHTENING. USING A STRIKING OR HYDRAULIC WRENCH, FURTHER TIGHTEN THE TOP NUTS IN TWO PASSES AS LISTED BELOW. SEQUENCE THE TIGHTENING IN EACH PASS SO THAT THE NUT ON THE OPPOSITE SIDE, TO THE EXTENT POSSIBLE, WILL BE SUBSEQUENTLY TIGHTENED UNTIL ALL NUTS IN THAT PASS HAVE BEEN TURNED. DO NOT ROTATE THE LEVELING NUT DURING THE TOP NUT TIGHTENING.

ANCHOR-BOLT SIZE

FIRST PASS

I/6 TURN

I/6 TUE

SECOND PASS

TOTAL ROTATION

8) LUBRICATE, PLACE AND TIGHTEN THE JAM NUTS TO SNUG TIGHT.

GALVANIZED STEEL NOTES:

ALL STEEL CHORDS, DIAGONALS AND STRUTS SHALL COMPLY WITH ASTM A53 GRADE B, TYPE E OR S; THE AMERICAN PETROLEUM INSTITUTE (API) 5L GRADE B; ASTM A500 GRADE B; ASTM A500 GRADE C; ASTM A1085; API 5L GRADE X42; OR API 5L GRADE X52. THESE MEMBERS DESIGNATED AS STEEL PIPE SHALL HAVE A MINIMUM YIELD STRENGTH OF 35 KSI.

ALL STEEL POSTS SHALL COMPLY WITH ASTM A500 GRADE B, ASTM A500 GRADE C, ASTM A1085, API 5L GRADE X42 OR API 5L GRADE X52. THESE MEMBERS DESIGNATED AS HOLLOW STRUCTURAL SECTIONS (HSS) SHALL HAVE A MINIMUM YIELD STRENGTH OF 42 KSI.

ALL STEEL ANGLES, BARS AND PLATES SHALL COMPLY WITH ASTM A36, ASTM A572 GRADE 50, ASTM A709 GRADE 36 OR ASTM A709 GRADE 50. ALL STEEL W-SECTIONS SHALL COMPLY WITH ASTM A992, ASTM A36, ASTM A572 GRADE 50, ASTM A709 GRADE 36, ASTM A709 GRADE 50, OR ASTM A709 GRADE 50S. ALL STEEL BAR GRATING SECTIONS INCLUDING BEARING BARS, CROSS BARS AND BANDING BARS SHALL COMPLY WITH ASTM A1011 TYPE 2.

STEEL WELDING SHALL BE IN ACCORDANCE WITH THE CURRENT EDITION OF THE AWS SPECIFICATIONS DI., STRUCTURAL WELDING CODE—STEEL.

ULTRASONIC TESTING SHALL BE PERFORMED ON THE POST-TO-BASE-PLATE COMPLETE-JOINT-PENETRATION GROOVE WELDS.

ALL STEEL SECTIONS SHALL BE HOT-DIPPED GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A123. PROVIDE VENT HOLES FOR GALVANIZING. SHOW LOCATION AND SIZE OF VENT HOLES ON SHOP DRAWINGS.

GALVANIZED STEEL FASTENER NOTES:

GALVANIZED STEEL FASTENERS SHALL BE IN ACCORDANCE WITH ARTICLE 2408.03, S AND ARTICLE 4187.01, C, 2 OF THE STANDARD SPECIFICATIONS. REGULAR NUTS AND JAM NUTS SHALL BE ASTM A563 GRADE DH HEAVY HEX. REGULAR NUTS MAY BE SUBSTITUTED FOR JAM NUTS. LOCK WASHERS SHALL NOT BE SUBSTITUTED FOR JAM NUTS. ASTM A449 TYPE I BOLTS OR ASTM F3125 GRADE A325-T TYPE I BOLTS MAY BE SUBSTITUTED FOR ASTM F3125 GRADE A325 TYPE I BOLTS WHERE NECESSARY TO ASSURE PROPER BOLT LENGTH AND THREAD LENGTH

UNLESS OTHERWISE NOTED ON THE PLANS, GALVANIZED STEEL FASTENERS SHALL BE TENSIONED BY TURN-OF-NUT METHOD.

U-BOLT NOTES:

U-BOLTS MAY BE MADE OF GALVANIZED STEEL OR STAINLESS STEEL AND SHALL BE IN ACCORDANCE WITH ARTICLE 4187.01, C, 2 OF THE STANDARD SPECIFICATIONS. WASHERS, REGULAR NUTS AND JAM NUTS SHALL USE THE SAME ALLOY PROPERTIES AS THOSE OF THE U-BOLTS SPECIFIED. REGULAR NUTS MAY BE SUBSTITUTED FOR JAM NUTS. LOCK WASHERS SHALL NOT BE SUBSTITUTED FOR JAM NUTS.

ANCHOR BOLT NOTES:

ALL ANCHOR BOLT MATERIALS AND GALVANIZING SHALL BE IN ACCORDANCE WITH ARTICLE 4187.01, C, 3 OF THE STANDARD SPECIFICATIONS.

BENDING OR WELDING OF ANCHOR BOLTS SHALL NOT BE ALLOWED.

SPECIFICATIONS:

DESIGN: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, SERIES OF 2013 WITH INTERIMS.

CONSTRUCTION: IOWA DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS
FOR HIGHWAY AND BRIDGE CONSTRUCTION, SERIES 2023, PLUS
APPLICABLE GENERAL SUPPLEMENTAL SPECIFICATIONS, DEVELOPMENTAL
SPECIFICATIONS, SUPPLEMENTAL SPECIFICATIONS AND SPECIAL
PROVISIONS SHALL APPLY TO CONSTRUCTION WORK ON THIS PROJECT.

DESIGN STRESSES:

DESIGN STRESSES FOR MATERIALS ARE IN ACCORDANCE WITH AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, SERIES OF 2013 WITH INTERIMS.

REINFORCING STEEL IN ACCORDANCE WITH AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES, SERIES OF 2002, SECTION 8, GRADE 60. CONCRETE IN ACCORDANCE WITH AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES, SERIES OF 2002, SECTION 8, f'c = 4.0 KSI.

GENERAL NOTES:

ALL STEEL OVERHEAD TRUSS BRIDGE SIGN SUPPORTS ARE DESIGNED FOR 30 LB/FT² WIND PRESSURE ON SUPPORT MEMBERS, 30 LB/FT² ON SIGNS AND 40 LB/FT² ON DYNAMIC MESSAGE SIGNS (DMS). EACH DMS IS LIMITED TO A WEIGHT OF 5000 LBS., A WIDTH OF 32'-0, A HEIGHT OF 10'-0, AND A DEPTH OF 4'-0. A MAXIMUM OF ONE DMS SHALL BE MOUNTED TO EACH OVERHEAD TRUSS. A DMS SHALL NOT BE MOUNTED TO ANY TRUSS WITH A SPAN EXCEEDING 100 FEET WITHOUT PRIOR REVIEW AND APPROVAL BY THE 10WA D.O.T. BRIDGES AND STRUCTURES BUREAU. NO ADDITIONAL SIGNS SHALL BE MOUNTED TO A TRUSS SUPPORTING A DMS.

SHOP DRAWINGS SHALL BE SUBMITTED BY THE CONTRACTOR IN ACCORDANCE WITH ARTICLE 1105.03 OF THE STANDARD SPECIFICATIONS.

SHOP DRAWINGS SHALL INDICATE LEFT AND RIGHT TRUSS SUPPORTS.

CLEAR DISTANCE FROM FACE OF CONCRETE TO THE NEAREST REINFORCING BAR SHALL BE 2" UNLESS OTHERWISE SHOWN.

KEYWAY DIMENSIONS SHOWN ON THE PLANS ARE BASED ON NOMINAL DIMENSIONS UNLESS STATED OTHERWISE. IN ADDITION, THE BEVEL USED ON THE KEYWAY SHALL BE LIMITED TO A MAXIMUM OF 10 DEGREES FROM VERTICAL.

STEEL OVERHEAD SIGN TRUSSES SHALL NOT BE USED ON BRIDGES WITHOUT THE APPROVAL OF THE BRIDGES AND STRUCTURES BUREAU.

STRUCTURAL ALIGNMENT/TOLERANCE NOTES:

THE PRECISE INSTALLATION AND ALIGNMENT OF ALL COMPONENTS OF THE OVERHEAD SIGN TRUSS AND ITS SUPPORTS SHALL BE CONSIDERED ESSENTIAL. THE CONTRACTOR SHALL SUBMIT DOCUMENTATION TO THE ENGINEER SHOWING THAT THE VARIOUS COMPONENTS HAVE BEEN MEASURED AND ARE LOCATED WITHIN THE TOLERANCES LISTED BELOW.

- I) EACH FOUNDATION SHALL BE ACCURATELY LOCATED, WITH THE CENTER OF THE TWO ANCHOR BOLT GROUPS NOT MORE THAN I INCH FROM THE PLAN LOCATION IN THE DIRECTION PARALLEL WITH THE TRUSS AND NOT MORE THAN I INCH FROM THE PLAN LOCATION IN THE DIRECTION PERPENDICULAR TO THE TRUSS.
- 2) THE TWO FOUNDATIONS SHALL BE PARALLEL. THE DISTANCE (ALONG THE OVERHEAD TRUSS) BETWEEN THE CENTERS OF FRONT ANCHOR BOLT GROUPS AND THE DISTANCE (ALONG THE OVERHEAD TRUSS) BETWEEN CENTERS OF REAR ANCHOR BOLT GROUPS SHALL NOT DIFFER BY MORE THAN I INCH.
- 3) ANCHOR BOLT GROUPS SHALL BE LOCATED ACCURATELY WITH CENTERS OF ADJACENT GROUPS IN EACH FOUNDATION WITHIN $^{16}_{16}$ INCH OF THE PLAN DISTANCE APART.
- 4) ANCHOR BOLTS SHALL BE PLUMB WITHIN 4 INCH PER FOOT FROM VERTICAL.
- 5) ANCHOR BOLTS SHALL PROJECT ABOVE TOP OF FOUNDATION WITHIN $\frac{1}{4}$ INCH OF THE PLAN DIMENSION.
- 6) EACH TRUSS SUPPORT POST SHALL BE PLUMB WITHIN 16 INCH PER FOOT OF VERTICAL IN TWO PERPENDICULAR DIRECTIONS.
- 7) STICK-OUT OF EACH TRUSS LOWER CHORD SHALL BE WITHIN 3 AND $5\frac{1}{2}$ INCHES MEASURED FROM OUTER U-BOLT TO INSIDE OF CHORD STOP RING.
- 8) THE OVERHEAD TRUSS SHALL BE SQUARE WITHIN SUPPORT POSTS. THE HORIZONTAL LINES BETWEEN CHORDS SHALL BE LEVEL WITHIN 16 INCH PER FOOT OF HORIZONTAL, AND THE VERTICAL LINES BETWEEN CHORDS SHALL BE PLUMB WITHIN 16 INCH PER FOOT OF VERTICAL.





STANDARD DESIGN

STEEL OVERHEAD SIGN TRUSS

SEPTEMBER, 2011

INDEX AND NOTES

S0ST-01-11

50'-130' SPANS

REMOVED

DETAIL D

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ON SOST-08-11.

DETAIL D

CHANGE

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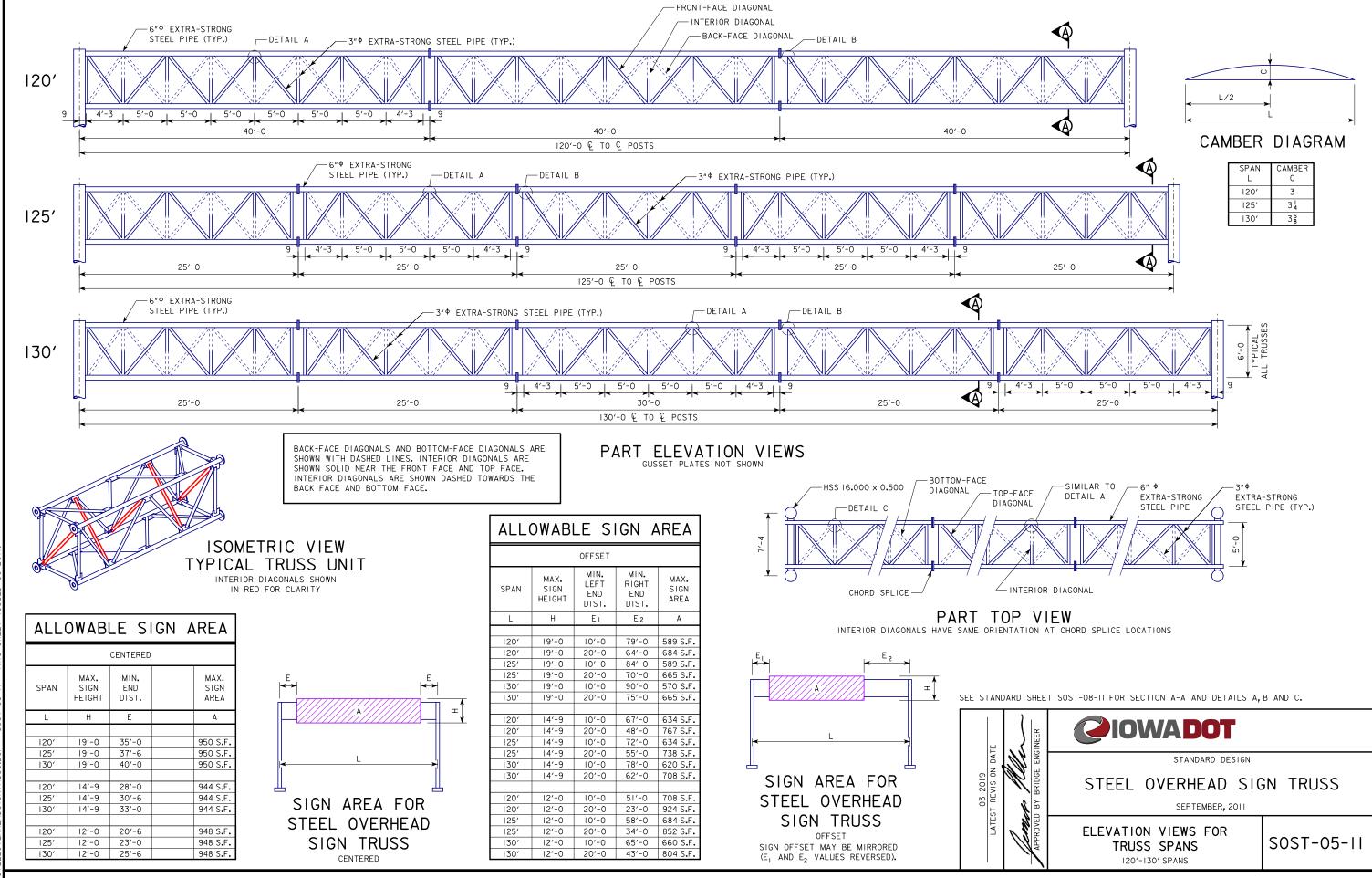
CHANGE

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'TO 1"TO IMPROVE CONSTRUCTIBILITY. ADDED NOTE TO CLARIFY THAT HEX NUT WELDED TO HAND HOLE WITH ENCIRCLED NUMBERS TO IMPROVE READABILITY. UPDATED BRIDGE ENGINEER SIGNATURE.

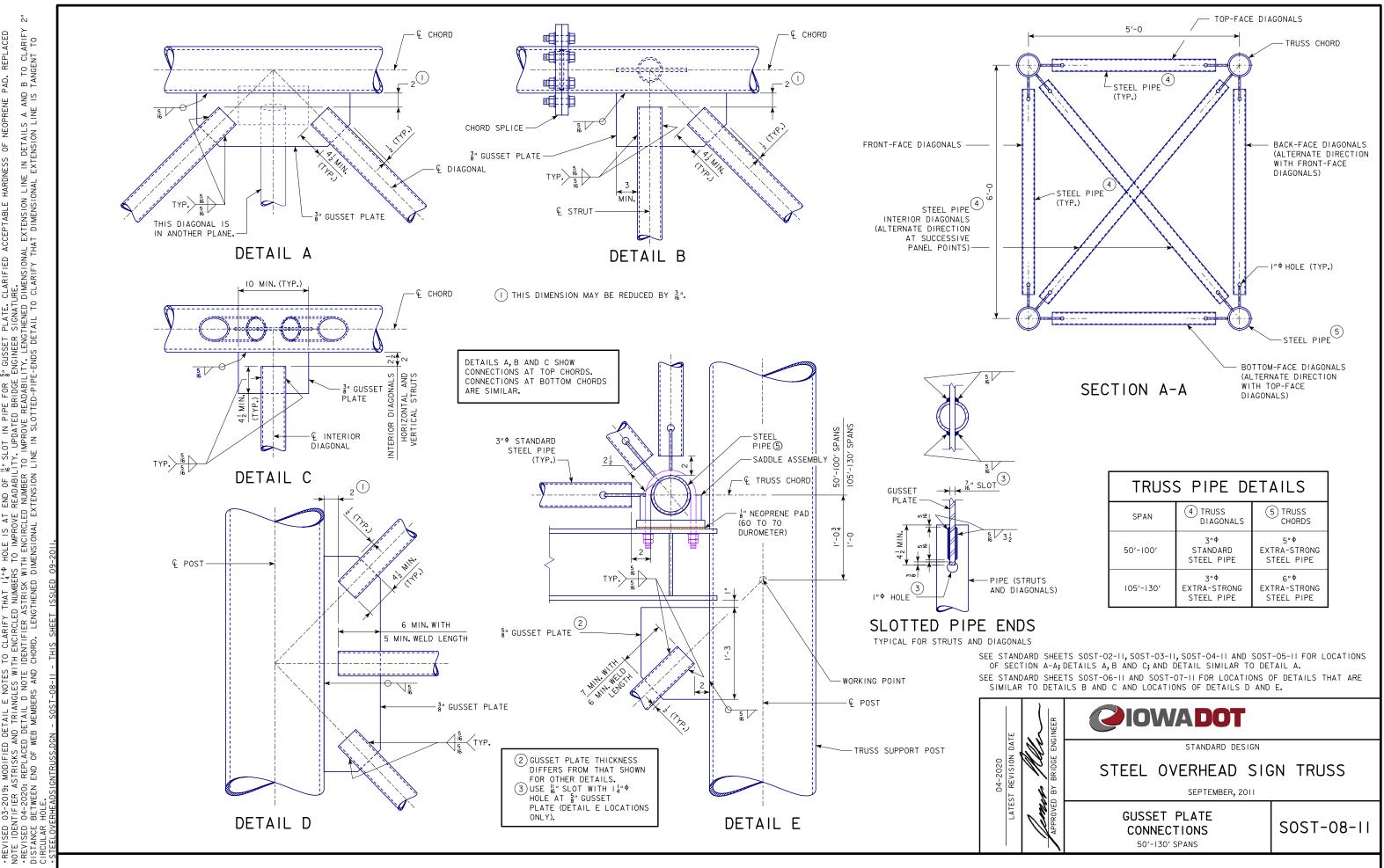
B TO REFLECT HOLE USE AS A GALVANIZING VENT HOLE AND/OR A GALVANIZING DRAIN HOLE. DECREASED ITY. REVISED SECTION B-B POST-TO-BASE-PLATE WELD SYMBOL TO SHOW A STANDARD-SIZED BACKING ELEI TO CONFORM TO AWS NOMENCLATURE. I'-8 BOLT CIRCLE I ½" Φ HOLE 5′-0 (TYP.) DETAIL F HAND HOLE THREADED STEEL PIPE (1)(3)(1)(3)-HAND HOLE INLET COUPLINGS SIGN/DMS 1 I"♥ CONDUIT 2"♥ CONDUIT (TYP.) -SIDE (FRONT)→ -DETAIL E HOLE 2" BASE DETAIL G E HAND PLATE HOLE € TO € POSTS HAND (1) (2) HOLE PART ELEVATION HAND HOLE ·2" THREADED STEEL DETAIL D PIPE INLET COUPLING SIMILAR TO DETAIL C (I) FOR DMS TRUSSES ONLY ELECTRICAL HAND HOLES, CONDUIT, AND PIPE INLET COUPLINGS ARE TO BE INCLUDED ON DMS TRUSS DESIGNS ONLY. SEE STANDARD SHEET SOST-18-11 FOR FOUNDATION INLET CONDUIT LOCATION DETAILS. HAND HOLES AND ELECTRICAL INLET HOLES SHALL BE LOCATED IN BOTH TRUSS SUPPORTS UNLESS OTHERWISE INDICATED ON DETAIL PROJECT PLANS. LOCATE $HSS 14.000 \times 0.500$ HOLES ONLY IN POSTS THAT ARE CLOSEST TO DYNAMIC MESSAGE SIGN. MIN. F_V = 42 KSI THREADED STEEL PIPE INLET COUPLINGS ARE TO BE PLACED OPPOSITE TO |'-| UPPER HAND HOLE ON POST. COUPLINGS SHALL BE FITTED WITH STANDARD PLUGS UNTIL CONDUIT IS INSTALLED. 2'-2 ALL CONDUIT SHALL BE SCHEDULE 40 PLASTIC. BASE PLATE PLAN EXTRA-STRONG HAND-HOLE RIM STEEL PIPE 3" ♦ HEX NUT WELDED TO CUT FROM 2" PLATE (3) CONDUIT IS PRESENT ONLY IN POSTS WITH HAND HOLES. (TYP.) RIM FOR GROUND WIRE SIMILAR TO (LOWER HAND HOLE ONLY) DETAIL B DRILL AND TAP RIM HAND (1) (2) FOR 3" \$ STAINLESS THE RODENT GUARD SHALL BE PLACED AROUND ANIZING VENT HOLE IN BASE PLATE FROM 3".
NOTE IDENTIFIER ASTRISKS AND TRIANGLES HOLE" TO "GALVANIZING HOLE" IN SECTION B-1FROM 1" TO 3" TO IMPROVE CONSTRUCTIBILI COMPLETE-JOINT-PENETRATION GROOVE WELD" TO SELITE 1501 PM HOLE STEEL SCREWS. THE BASE PLATE. DRILL 7" + HOLES THE RODENT GUARD IS STAINLESS STEEL DETAIL H IN COVER PLATE. 24 2 4 STANDARD GRADE WIRE CLOTH, 4" MAXIMUM 2 16 2 16 OPENING WITH A MINIMUM WIRE DIAMETER OF & HAND (12) AWG NO. 16 WITH A MINIMUM 2" LAP. LEFT RIGHT SECURE WIRE CLOTH TO BASE PLATE AFTER ERECTION WITH $^{3\prime\prime}_{4}$ STAINLESS STEEL BANDING. END VIEW OF TRUSS SUPPORTS THE RODENT GUARD SHALL NOT EXTEND ABOVE 7."Φ (2) HAND HOLES SHALL BE LOCATED ONLY IN POSTS THAT ARE CLOSEST TO CONDUIT -THE TOP OF THE BASE PLATE. HOLE DYNAMIC MESSAGE SIGN AND BE POSITIONED ON SIDE OPPOSITE TRAFFIC. P_{8}^{3} " \times 6" \times 0'-8 | GALVANIZED STEEL COVER PLATE WITH $\frac{1}{8}$ " × 6" × 0'-8 $\frac{1}{2}$ NEOPRENE 4" × I" BACKING RING GASKET TO MATCH PLATE IS TO BE CONTINUOUSLY BOTTOM OF RODENT GUARD WELDED TO THE BASE BASE PLATE-PLATE. THE BACKING RING LEVELING NUT -SHALL BE ONE PIECE OR JAM MADE CONTINUOUS BY A NUT COMPLETE-JOINT-PENETRATION DETAIL H (TYP.) GROOVE WELD. SEAL WITH TOP LIGHT GRAY NON-SAG NUT URETHANE CAULK AFTER (TYP.) GALVANIZING. **CIOWADOT** SEE STANDARD SHEET 3"Φ GALVANIZING HOLE. SOST-08-II FOR DETAILS GALVANIZING HOLES SHALL BE LOCATED B, C, D AND E. IN THE BASE PLATE IF NEEDED. NO STANDARD DESIGN HOLE SHALL BE DRILLED THROUGH THE 04-2020 REVISION BACKING RING OR HSS POST. NO HOLE SEE STANDARD SHEET STEEL OVERHEAD SIGN TRUSS IN BASE PLATE SHALL BE CLOSER THAN 3" SOST-09-II FOR DETAILS TO FILLET WELD. F AND G. TOP OF FOUNDATION-SEPTEMBER, 2011 SECTION B-B LEVELING SUPPORT POST BASE AND BASE SIDE VIEW S0ST-06-11 DMS ELECTRICAL ACCESS DETAILS (TYP.) OPPOSITE OF TRAFFIC SIDE 50'-100' SPANS

I'-IO BOLT CIRCLE I%"Φ HOLE 5′-0 (TYP.) 03-2019: INCREASED DIAMETER OF GALVANIZING VENT HOLE IN BASE PLATE FROM \$\frac{3}{4}\$, TO I" TO IMPROVE CONSTRUCTIBILITY. ADDED NOTE TO CLARIFY THAT HEX NUT WELDED TO HA FOR LOWER HAND HOLE ONLY. REPLACED NOTE IDENTIFIER ASTRISKS AND TRIANGLES WITH ENCIRCLED NUMBERS TO IMPROVE READABILITY. UPDATED BRIDGE ENGINEER SIGNATURE. 04-2020: CHANGED "GALVANIZING VENT HOLE" TO "GALVANIZING HOLE" IN SECTION B-B TO REFLECT HOLE USE AS A GALVANIZING VENT HOLE AND/OR A GALVANIZING DRAIN HOLE. B-B POST-TO-BASE-PLATE WELD SYMBOL TO SHOW A STANDARD-SIZED BACKING ELEMENT. CHANGED "FULL-PENETRATION GROOVE WELD" TO "COMPLETE-JOINT-PENETRATION GROOVE WELD" TO "COMPLETE" TO "COMPLETE DETAIL F-HAND HOLE THREADED STEEL PIPE (1)(3)(1)(3)-HAND HOLE INLET COUPLINGS SIGN/DMS 1 -I"♥ CONDUIT 2"♥ CONDUIT (TYP.) -SIDE (FRONT)→ -DETAIL E HOLE 2" BASE DETAIL G E HAND PLATE HOLE € TO € POSTS HAND (1) (2) $W10 \times 45$ HOLE PART ELEVATION HAND HOLE ·2" THREADED STEEL DETAIL D PIPE INLET COUPLING SIMILAR TO DETAIL C (I) FOR DMS TRUSSES ONLY ELECTRICAL HAND HOLES, CONDUIT, AND PIPE INLET COUPLINGS ARE TO BE INCLUDED ON DMS TRUSS DESIGNS ONLY. SEE STANDARD SHEET SOST-18-11 FOR FOUNDATION INLET CONDUIT LOCATION DETAILS. HAND HOLES AND ELECTRICAL INLET HOLES SHALL BE LOCATED IN BOTH TRUSS SUPPORTS UNLESS OTHERWISE INDICATED ON DETAIL PROJECT PLANS. LOCATE HSS 16.000×0.500 HOLES ONLY IN POSTS THAT ARE CLOSEST TO DYNAMIC MESSAGE SIGN. MIN. F_V = 42 KSI THREADED STEEL PIPE INLET COUPLINGS ARE TO BE PLACED OPPOSITE TO 1'-2 1'-2 UPPER HAND HOLE ON POST. COUPLINGS SHALL BE FITTED WITH STANDARD PLUGS UNTIL CONDUIT IS INSTALLED. 2'-4 ALL CONDUIT SHALL BE SCHEDULE 40 PLASTIC. BASE PLATE PLAN EXTRA-STRONG HAND-HOLE RIM STEEL PIPE 3" ♦ HEX NUT WELDED TO CUT FROM 2" PLATE (3) CONDUIT IS PRESENT ONLY IN POSTS WITH HAND HOLES. (TYP.) RIM FOR GROUND WIRE SIMILAR TO (LOWER HAND HOLE ONLY) DETAIL B DRILL AND TAP RIM HAND (1)(2 FOR 3" \$ STAINLESS THE RODENT GUARD SHALL BE PLACED AROUND STEEL SCREWS.

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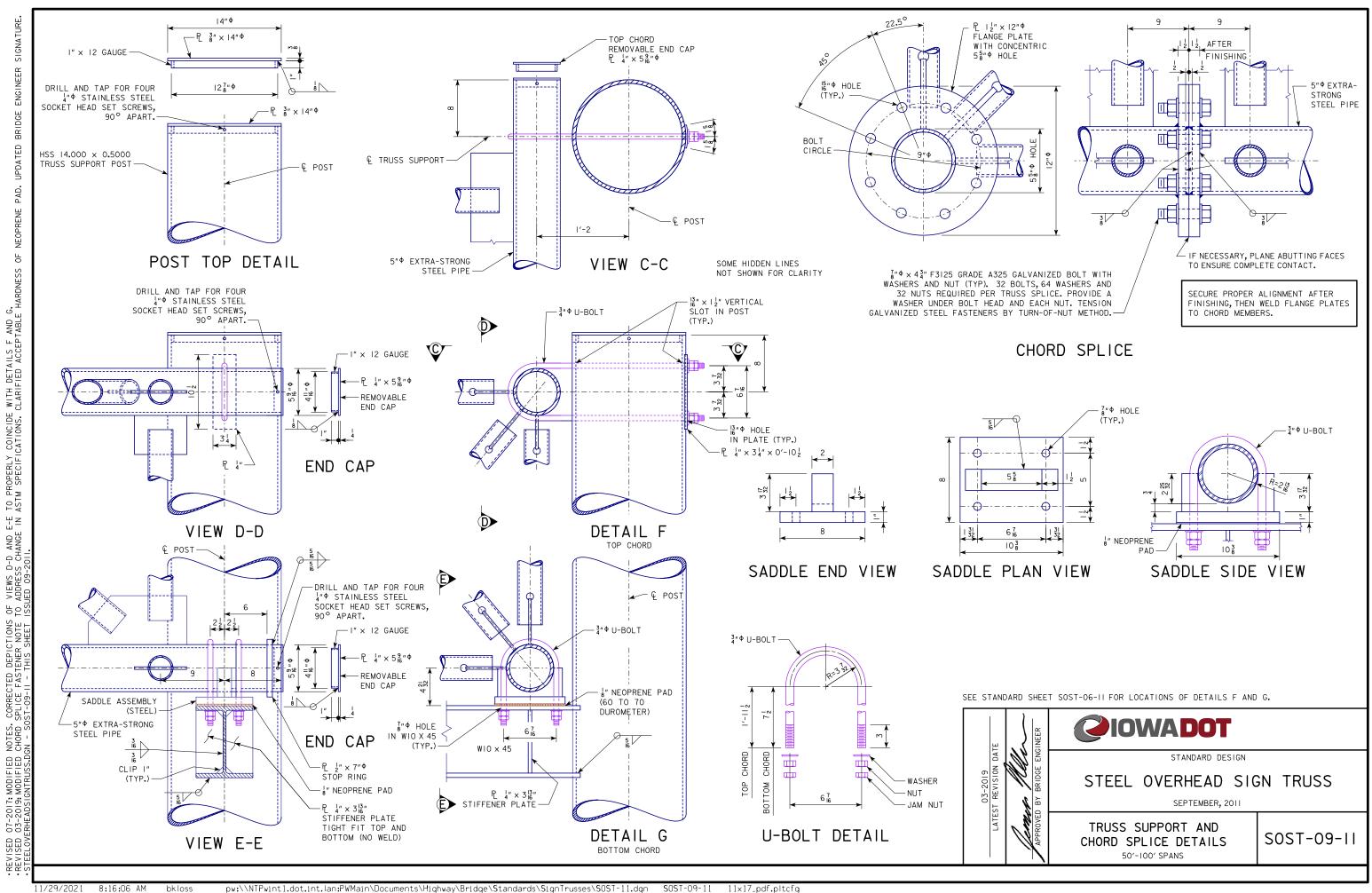


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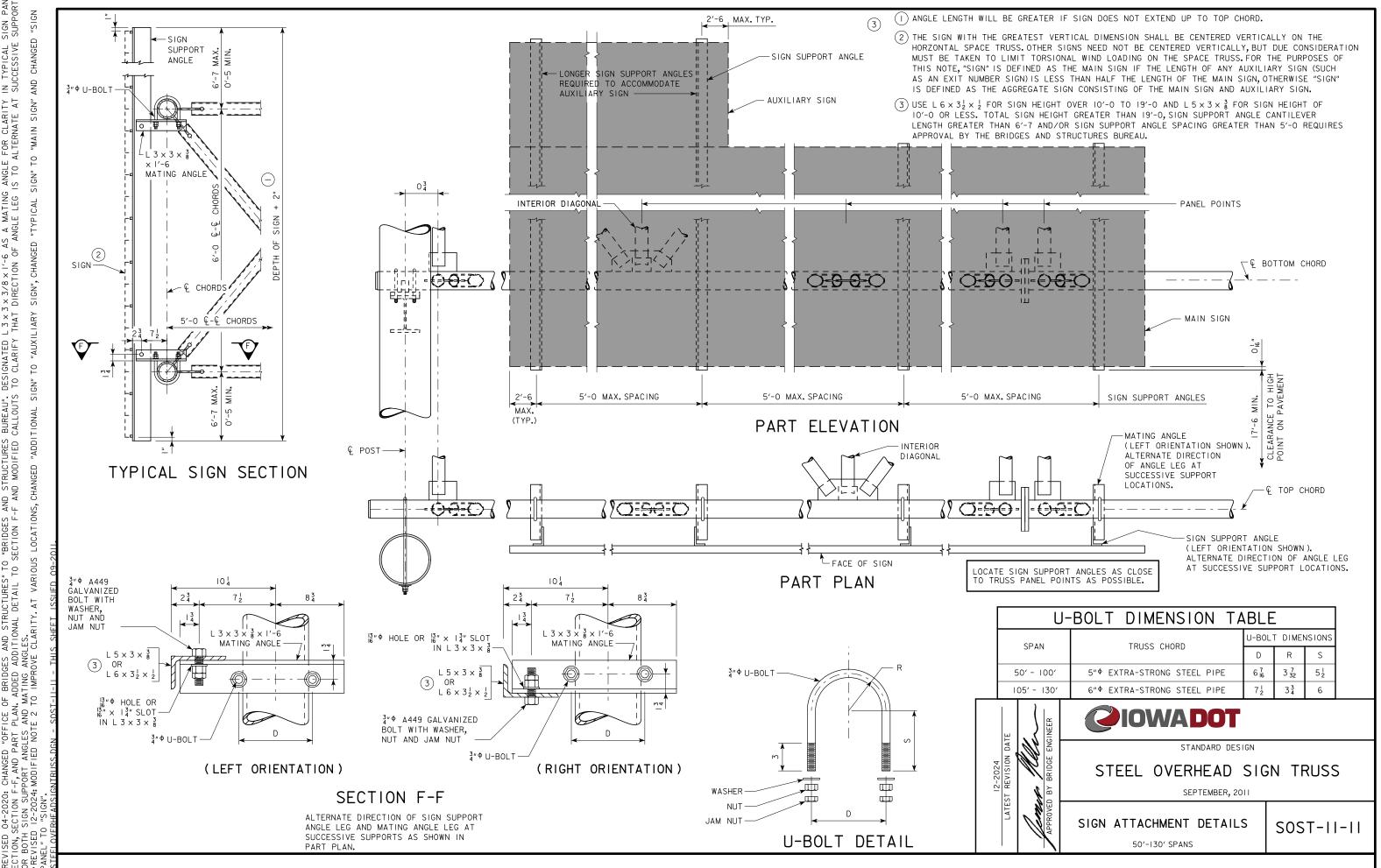
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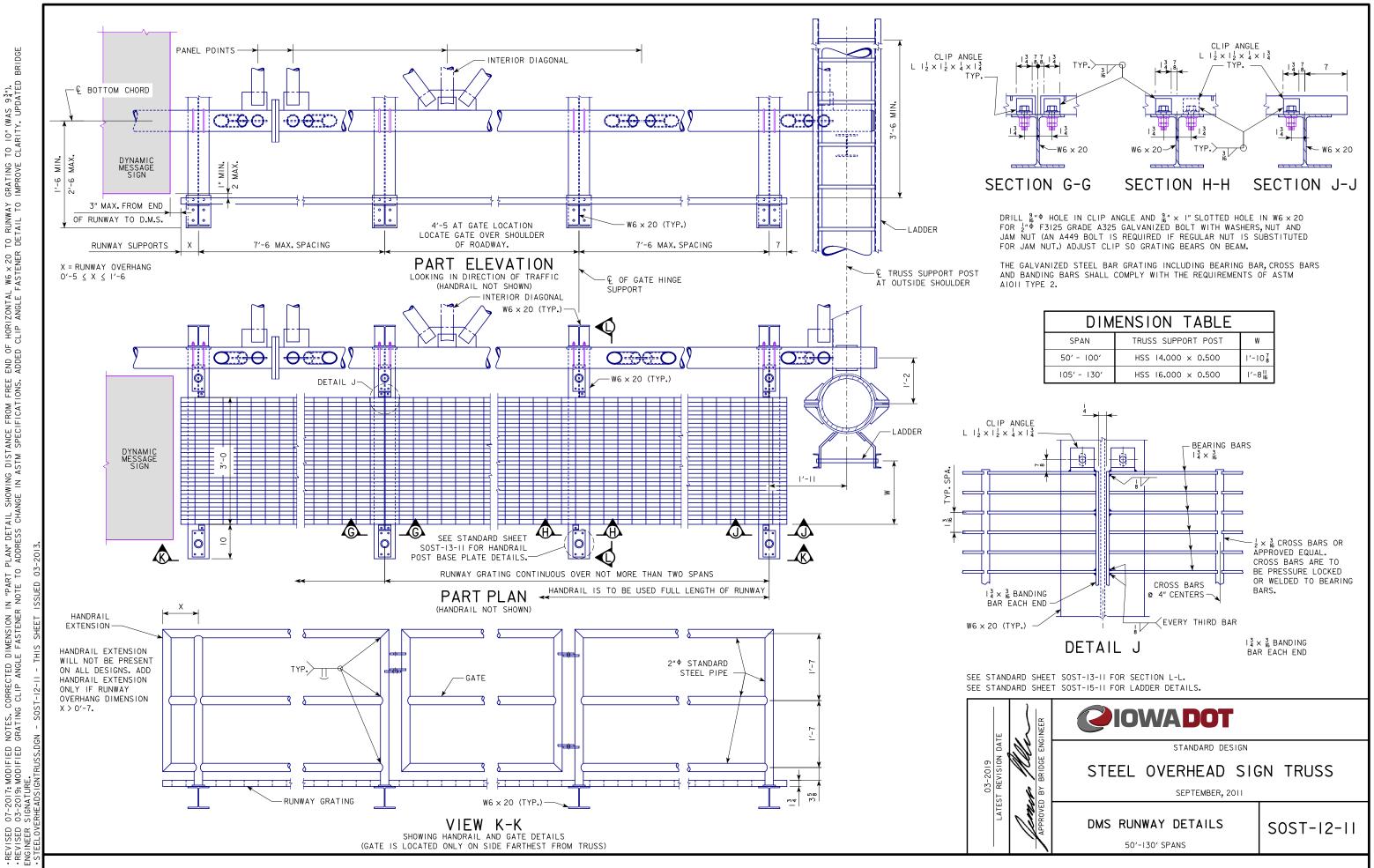
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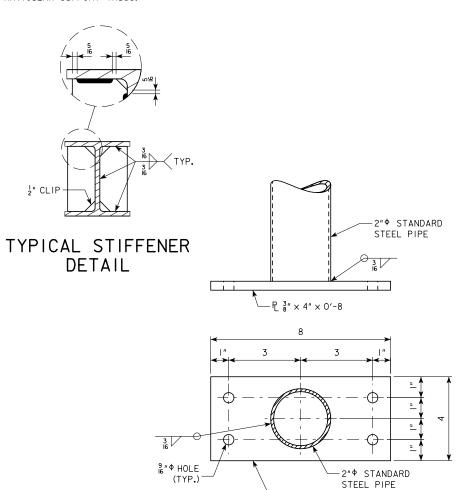


Dimension Table For Runway Compatible with Skyline VMSLED-WV-20F-112x432-30C-I+-ISC DMS Cabinet								
Span	Truss Chord	A	В	L*	X*	U-Bolt Dimensions		
50'-100'	5"Ø Extra-Strong Steel Pipe	$2^{25/32}$ $5^{1/4}$ $5'-0^{3/4}$		5'-0 ³ ⁄ ₄ "	1'-2¾"	$6\frac{7}{16}$	31/32	5½
105'-130'	80' 6"∅ Extra-Strong Steel Pipe		5¾	5'-1 ³ / ₄ "	1'-3¾"	7 ½	3¾	6

Dimension Table								
For Runway Compatible with Daktronics VF-2020-112x432-20 DMS Cabinet								
Span	Truss Chord A B L* X*				X*	U-Bolt Dimensions		
50'-100'	5"Ø Extra-Strong Steel Pipe	2 ²⁵ / ₃₂	51/4	5'-31/4"	1'-51/4"	$6\frac{7}{16}$	31/32	5½
105'-130'	6"Ø Extra-Strong Steel Pine	35/16	53/4	5'-41/4"	1'-61/4"	7 ½	33/4	6

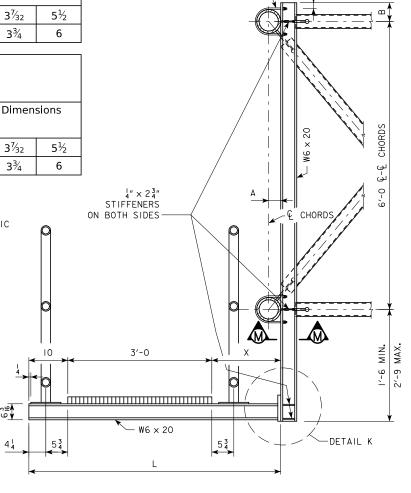
*THESE DIMENSIONS ARE FOR ESTIMATING PURPOSES ONLY. THE CONTRACTOR SHALL VERIFY SPECIFIC DMS CABINET DIMENSIONS, POSITIONING AND ORIENTATION RELATIVE TO THE SUPPORT TRUSS BEFORE DETAILING SHOP DRAWINGS TO ENSURE PROPER ALIGNMENT OF DMS ACCESS RUNWAY AND ASSOCIATED HANDRAILS WITH DMS ACCESS DOOR.

NOTE THAT IDENTICAL DMS CABINETS MAY BE POSITIONED AND ORIENTED DIFFERENTLY DUE TO DIFFERENCES IN DMS-TO-TRUSS ATTACHMENT HARDWARE. DO NOT ASSUME DIMENSIONS OF ATTACHMENT HARDWARE. CONTACT THE IOWA D.O.T. TRAFFIC OPERATIONS BUREAU FOR INFORMATION ABOUT SPECIFIC DMS CABINET DIMENSIONS, POSITIONING AND ORIENTATION RELATIVE TO A PARTICULAR SUPPORT TRUSS.



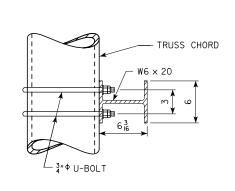
HANDRAIL POST BASE PLATE

 $-\frac{3}{8}$ " × 4" × 0'-8

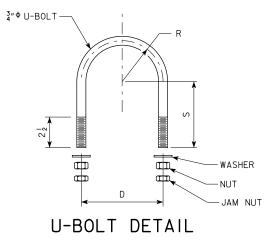


— 3″Ф U-BOLT

SECTION L-L TYPICAL RUNWAY SECTION

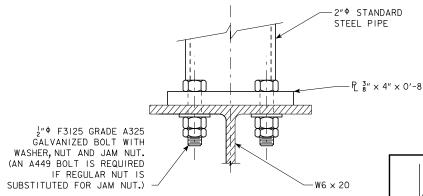


SECTION M-M



DETAIL K

DETAIL



END ELEVATION OF HANDRAIL POST BASE





STANDARD DESIGN

STEEL OVERHEAD SIGN TRUSS

SEPTEMBER, 2011

DMS RUNWAY DETAILS

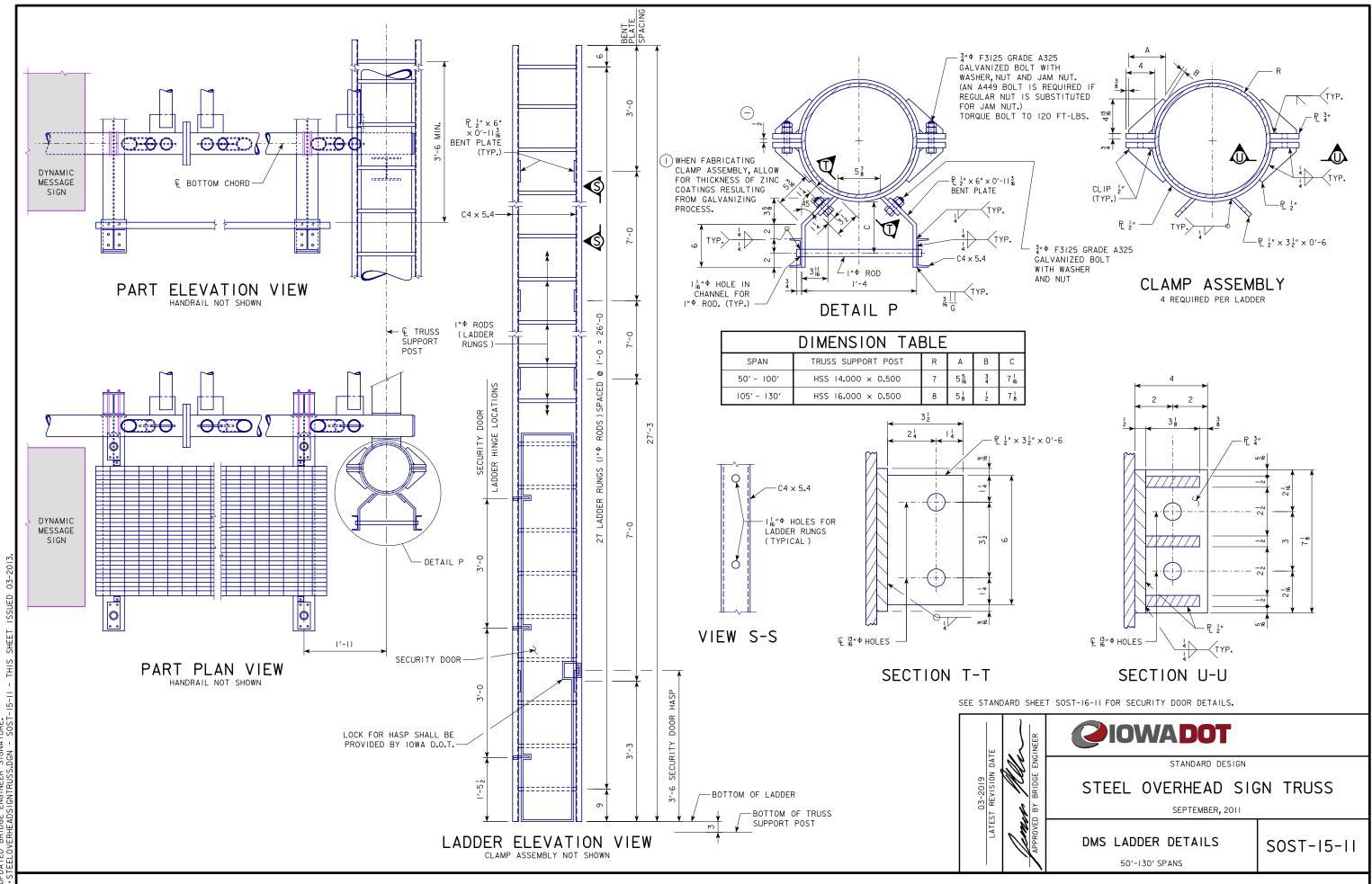
50'-130' SPANS

SOST-13-11

 $2\frac{1}{2}"\,\varphi$

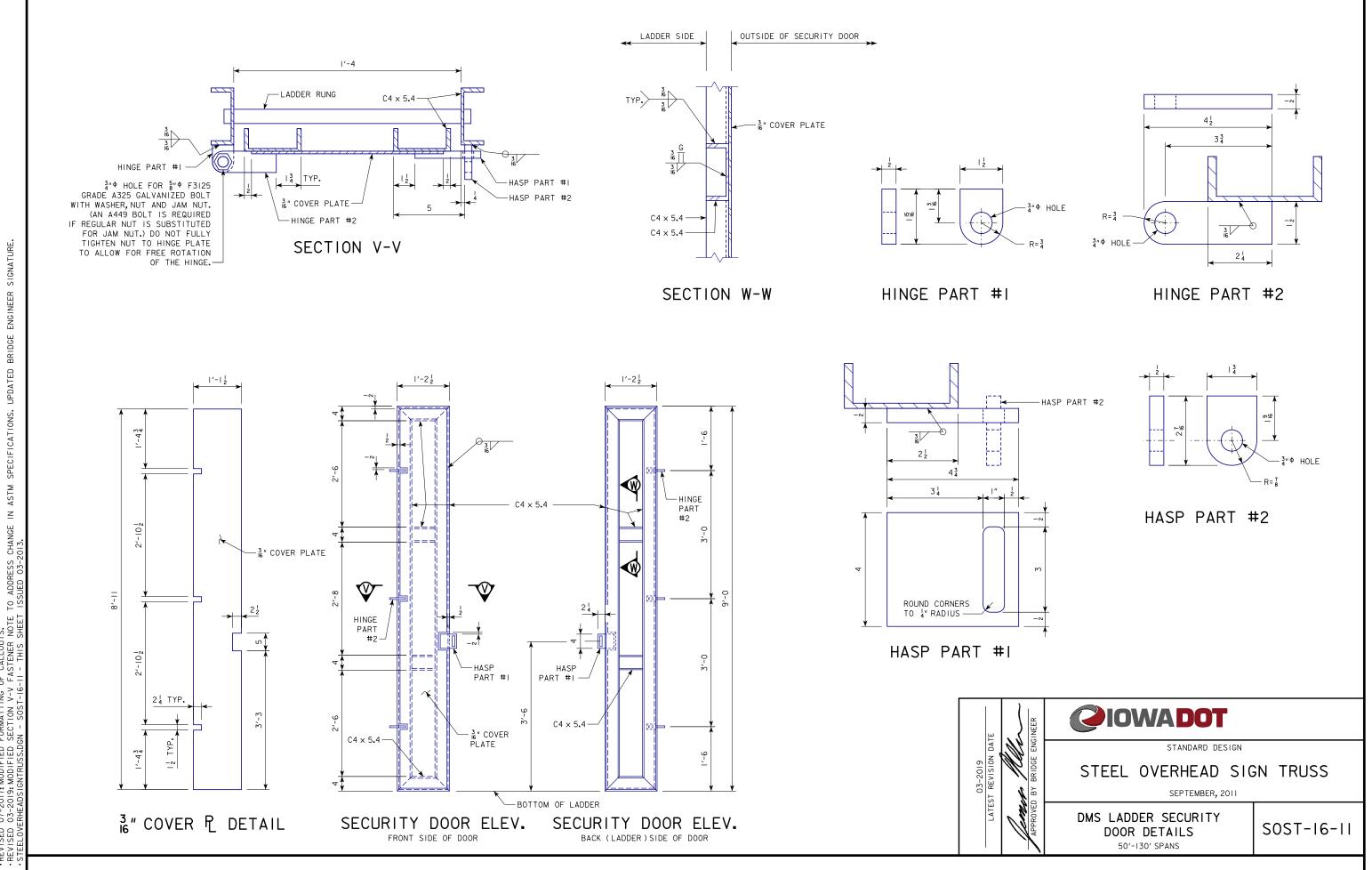
DETAILS.

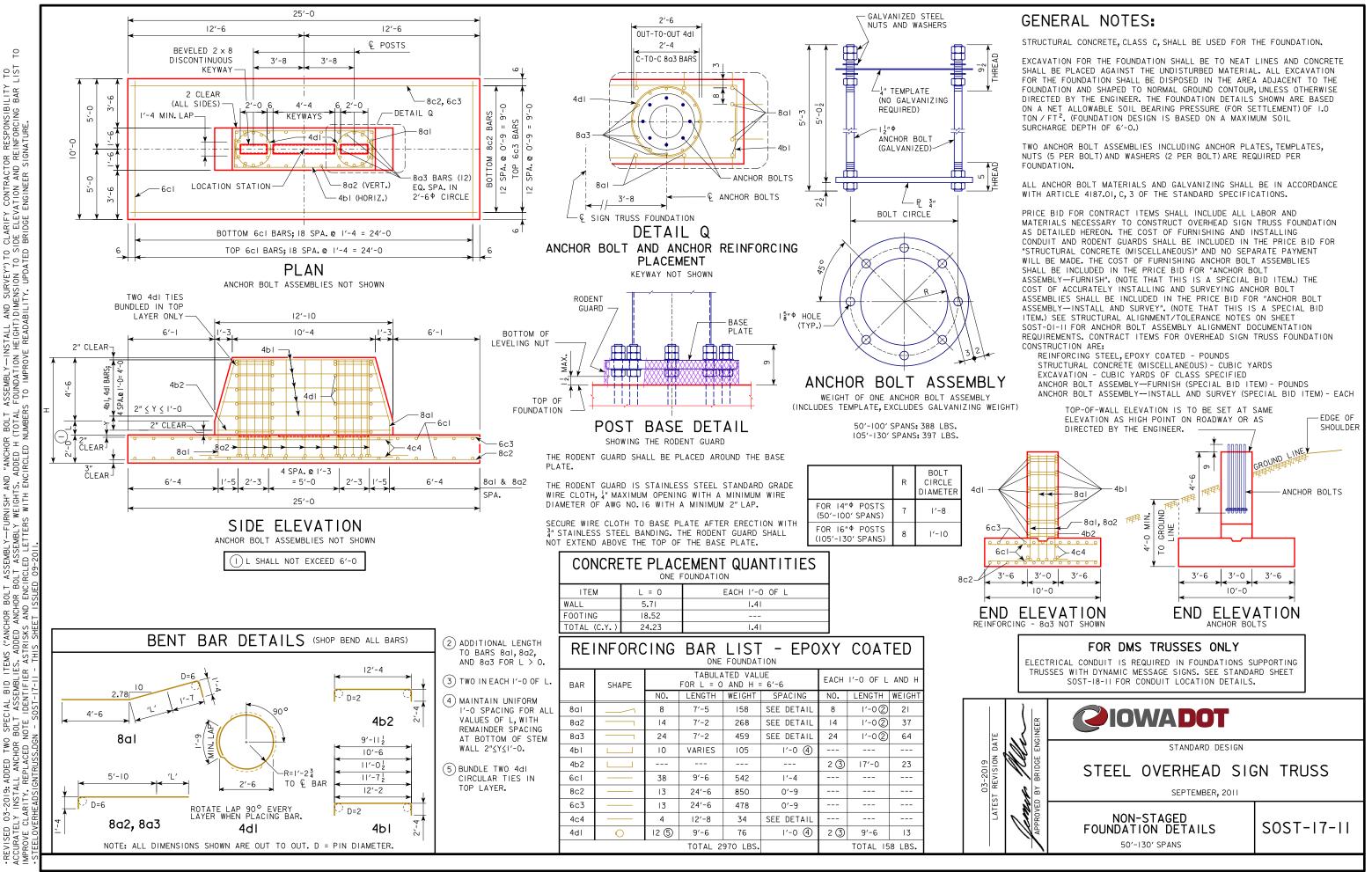
TO $\frac{3}{16}$ (WAS $\frac{1}{4}$ ") TO MATCH THAT SHOWN IN OTHER AND $\frac{2}{2}$ " Φ ROD DESCRIPTION TO ADDRESS CHANGES ATLIDE



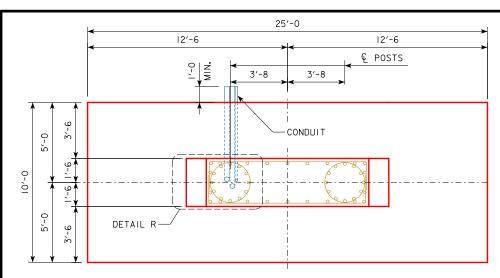
Z

CHANGE



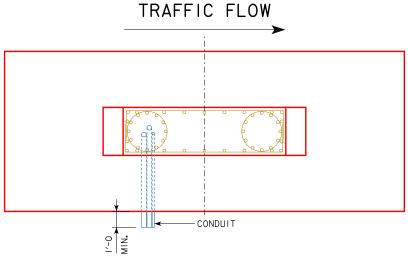


03-



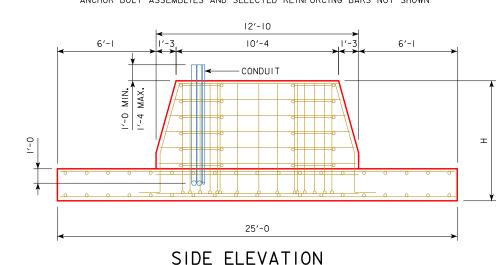
FOUNDATION PLAN FOR LEFT TRUSS SUPPORT

LOCATED AT MEDIAN FOR TYPICAL DESIGNS
ANCHOR BOLT ASSEMBLIES AND SELECTED REINFORCING BARS NOT SHOWN

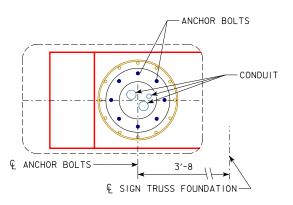


FOUNDATION PLAN FOR RIGHT TRUSS SUPPORT

LOCATED AT OUTSIDE SHOULDER FOR TYPICAL DESIGNS ANCHOR BOLT ASSEMBLIES AND SELECTED REINFORCING BARS NOT SHOWN



ANCHOR BOLT ASSEMBLIES NOT SHOWN

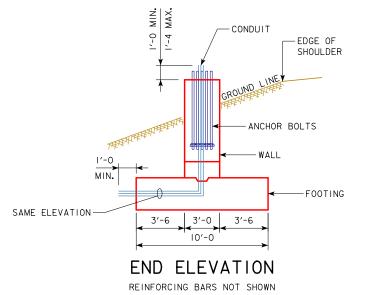


DETAIL R LOCATION OF CONDUIT WITHIN ANCHOR BOLT CIRCLE

STEM WALL PERIMETER REINFORCING BARS NOT SHOWN

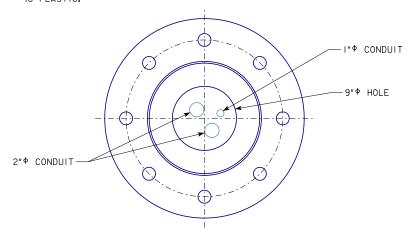
THIS SHEET FOR DMS TRUSSES ONLY

ELECTRICAL CONDUIT IS REQUIRED IN FOUNDATIONS SUPPORTING TRUSSES WITH DYNAMIC MESSAGE SIGNS.



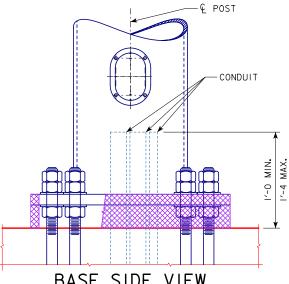
GENERAL NOTES:

FOR FOUNDATIONS SUPPORTING TRUSSES WITH DYNAMIC MESSAGE SIGNS, PLACE ONE I"\$\phi\$ CONDUIT AND TWO 2"\$\phi\$ CONDUITS WITHIN THE ANCHOR BOLT CIRCLE CLOSEST TO THE DIRECTION OF THE APPROACHING TRAFFIC. EXTEND CONDUIT ENDS A MINIMUM OF 1'-O ABOVE FOUNDATION WALL AND I'-O PAST EDGE OF FOUNDATION FOOTING ON SIDE AWAY FROM ROADWAY. CONDUIT SHALL BE PLACED IN BOTH FOUNDATIONS UNLESS OTHERWISE INDICATED ON DETAIL PROJECT PLANS. ALL CONDUIT SHALL BE SCHEDULE



BASE PLATE PLAN

CONDUIT IS PRESENT ONLY IN POSTS WITH HAND HOLES



BASE SIDE VIEW OPPOSITE OF TRAFFIC SIDE NOT ALL ANCHOR BOLTS SHOWN

SEE THE FOLLOWING STANDARD SHEETS FOR ELECTRICAL ACCESS DETAILS IN SUPPORT POSTS FOR DMS TRUSS DESIGNS:

STANDARD SHEET SOST-06-11 FOR 14" POSTS (50'-100' TRUSS SPANS) STANDARD SHEET SOST-07-11 FOR 16" POSTS (105'-130' TRUSS SPANS)



PIOWADOT

STANDARD DESIGN

STEEL OVERHEAD SIGN TRUSS

SEPTEMBER, 2011

CONDUIT LOCATION DETAILS 50'-130' SPANS

SOST-18-11

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EXCAVATION FOR THE FOUNDATION SHALL BE TO NEAT LINES AND CONCRETE SHALL BE PLACED AGAINST THE UNDISTURBED MATERIAL. ALL EXCAVATION FOR THE FOUNDATION SHALL BE DISPOSED AS DIRECTED BY THE ENGINEER. THE FOUNDATION DETAILS SHOWN ARE BASED ON A NET ALLOWABLE SOIL BEARING PRESSURE (FOR SETTLEMENT) OF 1.0 TON / FT². (FOUNDATION IS BASED ON A MAXIMUM SOIL SURCHARGE DEPTH OF 6'-O.)

ACCURATE PLACEMENT OF 8d3 BARS SHALL BE CONSIDERED ESSENTIAL. 8d4 BARS WILL BE MECHANICALLY SPLICED TO 8d3 BARS DURING STAGE 2 AND MUST NOT INTERFERE WITH ANCHOR BOLT ASSEMBLIES.

ALL MECHANICAL SPLICE ASSEMBLIES TO BE USED IN SPLICING 8a1,8a2,8a3, AND 8a4 BARS SHALL BE EPOXY COATED.

CLARIFICATION OF STAGE I FOUNDATION CONSTRUCTION ACTIVITIES:

ALL SPLICE ASSEMBLIES SHALL BE FURNISHED AND INSTALLED IN STAGE I.

ALL REINFORCING BARS TO BE PLACED IN STAGE I AND STAGE 2 SHALL BE FURNISHED IN STAGE I.

ALL REINFORCING BARS TO BE PLACED IN STAGE 2 (i.e., 8a2, 8a4, APPLICABLE 4b1 AND APPLICABLE 4d1 BARS) SHALL BE TRANSPORTED AND STOCKPILED IN AN APPROPRIATE STORAGE LOCATION AS DIRECTED BY THE ENGINEER IN STAGE I.

CONCRETE FOR STAGE | FOUNDATION (i.e., STAGE | FOOTING AND STAGE | STEM WALL) SHALL BE PLACED IN STAGE |.

SPECIAL BACKFILL (SEE SECTION 4132 OF THE STANDARD SPECIFICATIONS FOR DESCRIPTION AND GRADATION) SHALL BE PLACED IN STAGE I.

CLARIFICATION OF STAGE 2 FOUNDATION CONSTRUCTION ACTIVITIES:

ALL REINFORCING BARS TO BE PLACED IN STAGE 2 (i.e., 8d2, 8d4, APPLICABLE 4b1 AND APPLICABLE 4d1 BARS) SHALL BE OBTAINED FROM STORAGE, TRANSPORTED AND PLACED AS DIRECTED BY THE ENGINEER IN STAGE 2.

ALL ANCHOR BOLT ASSEMBLIES AND RODENT GUARDS SHALL BE FURNISHED AND INSTALLED IN STAGE 2.

THE PORTION OF SPECIAL BACKFILL PLACED IN STAGE I ABOVE THE PLYWOOD SHEET COVERING THE TOP OF THE STAGE I STEM WALL SHALL BE SUFFICIENTLY REMOVED IN STAGE 2 TO EXPOSE AND MAINTAIN A CLEAN COLD JOINT BEFORE CONSTRUCTION OF THE STAGE 2 STEM WALL.

CONCRETE FOR STAGE 2 FOUNDATION (i.e., STAGE 2 STEM WALL) SHALL BE PLACED IN STAGE 2.

AFTER COMPLETION OF THE STAGE 2 STEM WALL, THE EXCAVATED SPECIAL BACKFILL AROUND THE STEM WALL SHALL BE REPLACED UP TO THE BOTTOM OF PAVEMENT ELEVATION. THE BACKFILL SHALL BE REPLACED IN LOOSE 6-INCH LIFTS AND COMPACTED WITH A MECHANICAL TAMPER. MOISTURE ADJUSTMENT SHALL BE EMPLOYED AS NEEDED.

PRICE BID FOR CONTRACT ITEMS:

IF STAGE I AND STAGE 2 OF THE FOUNDATION ARE TO BE CONSTRUCTED IN THE SAME PROJECT, THE PRICE BID FOR CONTRACT ITEMS SHALL INCLUDE ALL LABOR AND MATERIALS NECESSARY TO CONSTRUCT BOTH STAGE I AND STAGE 2 OF THE FOUNDATION AS DETAILED ON STANDARD SHEETS SOST-20-II AND SOST-21-II INCLUDING BOTH THE STAGE I AND STAGE 2 CONSTRUCTION ACTIVITIES LISTED ON THIS SHEET.

IF STAGE 2 OF THE FOUNDATION WILL BE CONSTRUCTED IN A SEPARATE PROJECT, THE PRICE BID FOR CONTRACT ITEMS SHALL INCLUDE ALL LABOR AND MATERIALS NECESSARY TO CONSTRUCT THE STAGE I FOUNDATION AS DETAILED ON SHEET SOST-20-II (WORKED WITH STANDARD SHEET SOST-21-II) INCLUDING THE STAGE I CONSTRUCTION ACTIVITIES LISTED ON THIS SHEET.

IF STAGE I OF THE FOUNDATION HAS BEEN CONSTRUCTED IN A SEPARATE PROJECT, THE PRICE BID FOR CONTRACT ITEMS SHALL INCLUDE ALL LABOR AND MATERIALS NECESSARY TO CONSTRUCT THE STAGE 2 FOUNDATION AS DETAILED ON STANDARD SHEET SOST-21-II (WORKED WITH STANDARD SHEET SOST-20-II) INCLUDING THE STAGE 2 CONSTRUCTION ACTIVITIES LISTED ON THIS SHEET.

THE COST OF ALL SPLICE ASSEMBLIES IS TO BE INCLUDED IN THE PRICE BID FOR "REINFORCING STEEL, EPOXY COATED" AND NO SEPARATE PAYMENT WILL BE MADE. THE WEIGHT OF MECHANICAL SPLICE ASSEMBLIES IS NOT INCLUDED IN THE QUANTITY SHOWN FOR "REINFORCING STEEL, EPOXY COATED". A TOTAL OF 46 SPLICES WILL BE REQUIRED.

THE CONTRACTOR IS STRONGLY ENCOURAGED TO CONSTRUCT A TEMPLATE FOR THE 8d3 BARS IN STAGE I TO ENSURE THAT THEY ARE IN THE CORRECT LOCATIONS WHEN THE 8d4 BARS ARE PLACED IN STAGE 2. THE 8d4 BARS SHALL NOT INTERFERE WITH THE ANCHOR BOLT ASSEMBLY.

THE COST OF FURNISHING AND INSTALLING RODENT GUARDS, THE COST OF REMOVING SPECIAL BACKFILL, AND THE COST OF TRANSPORTATION AND PLACEMENT OF REINFORCING BARS TO BE PLACED IN THE STAGE 2 FOUNDATION (i.e., 8a2, 8a4, APPLICABLE 4bi AND APPLICABLE 4di BARS) SHALL BE INCLUDED IN THE PRICE BID FOR "STRUCTURAL CONCRETE (MISCELLANEOUS)" AND NO SEPARATE PAYMENT WILL BE MADE. THE COST OF FURNISHING ANCHOR BOLT ASSEMBLIES SHALL BE INCLUDED IN THE PRICE BID FOR "ANCHOR BOLT ASSEMBLY--FURNISH". (NOTE THAT THIS IS A SPECIAL BID ITEM.) THE COST OF ACCURATELY INSTALLING AND SURVEYING ANCHOR BOLT ASSEMBLY—INSTALL AND SURVEY". (NOTE THAT THIS IS A SPECIAL BID ITEM.) SEE STRUCTURAL ALIGNMENT/TOLERANCE NOTES ON SHEET SOST-OI-II FOR ANCHOR BOLT ASSEMBLY ALIGNMENT DOCUMENTATION REQUIREMENTS.

CONTRACT ITEMS FOR OVERHEAD SIGN TRUSS FOUNDATION CONSTRUCTION ARE: REINFORCING STEEL, EPOXY COATED - POUNDS (STAGE | ACTIVITY)

STRUCTURAL CONCRETE (MISCELLANEOUS) - CUBIC YARDS (STAGE | AND STAGE 2 ACTIVITIES)

EXCAVATION - CUBIC YARDS OF CLASS SPECIFIED (STAGE | ACTIVITY)

SPECIAL BACKFILL - CUBIC YARDS (STAGE | ACTIVITY)

ANCHOR BOLT ASSEMBLY—FURNISH (SPECIAL BID ITEM) - POUNDS (STAGE 2 ACTIVITY)

ANCHOR BOLT ASSEMBLY—INSTALL AND SURVEY (SPECIAL BID ITEM) - EACH (STAGE 2 ACTIVITY)

WORK THIS SHEET WITH STANDARD SHEETS SOST-20-II "STAGE I FOUNDATION DETAILS" AND SOST-21-II "STAGE 2 FOUNDATION DETAILS".





STANDARD DESIGN

STEEL OVERHEAD SIGN TRUSS

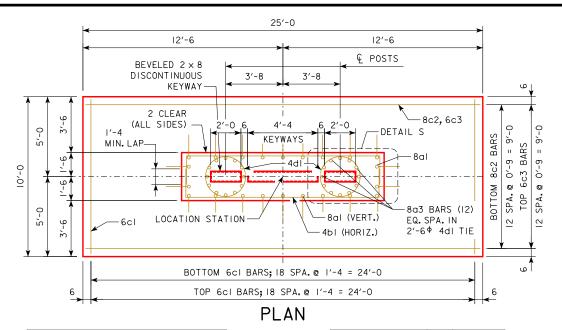
SEPTEMBER, 2011

STAGED FOUNDATION CONSTRUCTION NOTES

50'-130' SPANS

SOST-19-11

I RENAMED FROM SOST-19-11 TO SOST-20-11. MODIFIED GENERAL NO OUNDATION DESIGN IS BASED ON A MAXIMUM SOIL SURCHARGE DEPITE, STAGE 2 STEM WALL HEIGHT) DIMENSIONS TO SIDE ELEVATION A CONSTRUCTABILITY. REVISED X DIMENSION LOWER LIMIT TO SIMPLIER ASTRISKS AND ENCIRCLED LETTERS WITH ENCIRCLED NUMBERS I



2′-6 OUT-TO-OUT 4dl 2'-4 C-TO-C 8a3 BARS 2R + 6 ANCHOR BOLTS ANCHOR BOLTS (STAGE 2) € ANCHOR BOLTS E SIGN TRUSS FOUNDATION

(3) ADDITIONAL LENGTH TO BARS 8a2 AND 8a4 FOR $H_2 > 5'-0$.

(4) TWO IN EACH I'-O OF H2.

(5) MAINTAIN UNIFORM I'-O SPACING FOR ALL VALUES OF Ha. WITH REMAINDER SPACING AT BOTTOM OF STAGE 2 STEM WALL 2"\(\leq\Y\leq\I'-0.\)

6 BUNDLE TWO 4dl CIRCULAR TIES IN TOP LAYER.

REI	REINFORCING BAR LIST - EPOXY COATED ONE FOUNDATION								
BAR	TABULATED VALUE FOR BAR SHAPE H ₂ = 6'-0 AND H = 10'-0					EACH I'-O OF H ₂ AND H			
		NO.	LENGTH	WEIGHT	SPACING	NO.	LENGTH	WEIGHT	
8al		22	4'-11	289	SEE DETAIL				
8a2		22	5′-11	348	SEE DETAIL	22	1′-0③	59	
8a3		24	4'-11	315	SEE DETAIL				
8a4		24	5′-11	379	SEE DETAIL	24	1′-0③	64	
4b1		20	17′-0	227	1′-0 ⑤	2 ④	17′-0	23	
6cl		38	9′-6	542	1′-4				
8c2		13	24′-6	850	0′-9				
6c3		13	24'-6	478	0'-9				
4c4		4	12'-8	34	SEE DETAIL				
4dI	0	226	9′-6	140	1′-0 ⑤	2 ④	9′-6	13	
	TOTAL 3602 LBS.						TOTAL 15	9 LBS.	



2.9

18.5

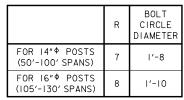
21.4

WALL (STAGE I)

FOOTING

11/29/2021 8:16:23 AM

bkloss

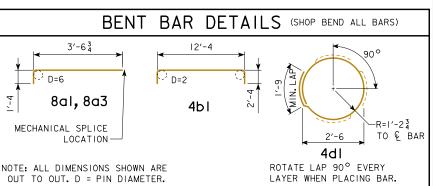


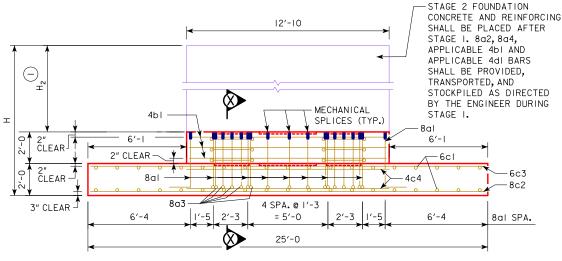
DETAIL S ANCHOR BOLT AND ANCHOR REINFORCING LOCATION KEYWAY NOT SHOWN

ANCHOR BOLTS SHOWN FOR INFORMATION ONLY, ANCHOR BOLT ASSEMBLIES WILL BE PLACED DURING STAGE 2.

SEE STANDARD SHEET SOST-21-11 FOR ANCHOR BOLT ASSEMBLY DETAILS.

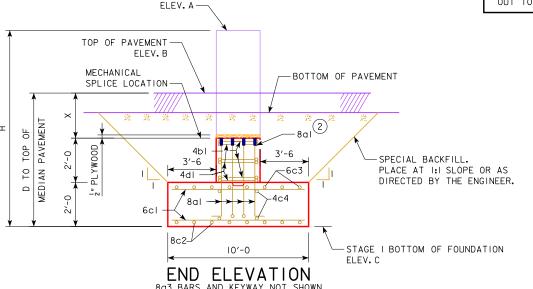
STAGE 2 TOP OF FOUNDATION





SIDE ELEVATION

H₂ = HEIGHT OF STAGE 2 STEM WALL. H₂ SHALL NOT EXCEED 8'-6 NOR BE LESS THAN 5'-0.



2) THE 8aI BARS SHALL BE SPLICED TO THE 8a2 BARS AT THE LOCATIONS SHOWN

USING MECHANICAL SPLICES. THE 8d3 BARS AND SHALL ALSO BE SPLICED TO THE 804 BARS USING MECHANICAL SPLICES, MECHANICAL SPLICES SHALL BE SELECTED FROM MATERIALS I.M. 451 APPENDIX E AND BE FLUSH WITH THE TOP OF CONCRETE AT THE END OF STAGE I CONSTRUCTION. THE TOP OF THE STAGE I STEM WALL SHALL BE COVERED WITH A 3" THICK PLYWOOD SHEET TO KEEP CONCRETE SURFACE AND MECHANICAL SPLICES CLEAN.

ELEV. A = STAGE 2 TOP OF FOUNDATION ELEVATION

ELEV.B = TOP OF PAVEMENT ELEVATION

ELEV. C = STAGE | BOTTOM OF FOUNDATION ELEVATION

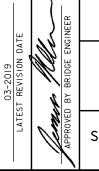
ELEV. C SHOULD BE SET SO THAT [ELEV. A - ELEV. C] IS A MULTIPLE OF I'-O.

D = [ELEV.B. - ELEV.C] X SHALL NOT BE LESS THAN 2'-0.

ELEV. A, ELEV. B AND ELEV. C SHALL BE AS SHOWN ELSEWHERE IN THESE PLANS.

-BEVELED 2 × 8 DISCONTINUOUS KEYWAY STAGE I STEM WALL 3′-6 10'-0 SECTION X-X SHOWING KEYWAYS REINFORCING NOT SHOWN

WORK THIS SHEET WITH STANDARD SHEETS SOST-19-11 "STAGED FOUNDATION CONSTRUCTION NOTES" AND SOST-21-11 "STAGE 2 FOUNDATION DETAILS".





STANDARD DESIGN

STEEL OVERHEAD SIGN TRUSS

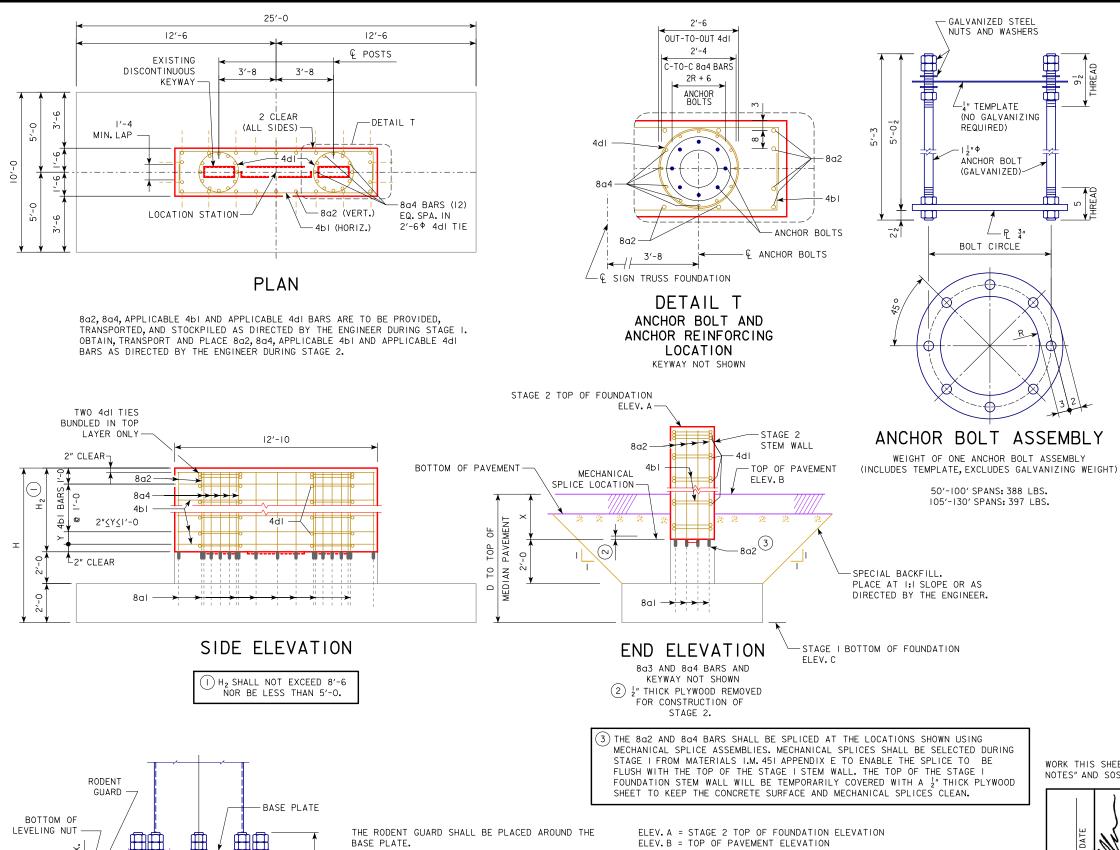
SEPTEMBER, 2011

STAGE I FOUNDATION DETAILS 50'-130' SPANS

S0ST-20-11

TOP OF

FOUNDATION



ELEV. C = STAGE | BOTTOM OF FOUNDATION ELEVATION ELEV. C SHOULD BE SET SO THAT [ELEV. A - ELEV. C] IS A MULTIPLE OF I'-O.

D = [ELEV.B - ELEV.C]

X SHALL NOT BE LESS THAN 2'-0. Y SHALL NOT BE LESS THAN 2" NOR GREATER THAN I'-O.

ELEV. A, ELEV. B AND ELEV. C SHALL BE AS SHOWN ELSEWHERE IN THESE PLANS.

GENERAL NOTES:

STRUCTURAL CONCRETE, CLASS C, SHALL BE USED FOR THE FOUNDATION.

TWO ANCHOR BOLT ASSEMBLIES INCLUDING ANCHOR PLATES, TEMPLATES, NUTS (5 PER BOLT) AND WASHERS (2 PER BOLT) ARE REQUIRED PER FOUNDATION.

ALL ANCHOR BOLT MATERIALS AND GALVANIZING SHALL BE IN ACCORDANCE WITH ARTICLE 4187.01, C, 3 OF THE STANDARD SPECIFICATIONS.

ALL MECHANICAL SPLICE ASSEMBLIES, 8a2, 8a4, 4b1 and 4d1 BARS SHALL HAVE BEEN FURNISHED IN STAGE I. A TOTAL OF 46 MECHANICAL SPLICES SHALL HAVE BEEN EMBEDDED IN THE TOP OF THE STAGE I FOUNDATION STEM WALL. OBTAIN, TRANSPORT AND PLACE 8a2, 8a4, APPLICABLE 4b1 AND APPLICABLE 4dI BARS AS DIRECTED BY THE ENGINEER IN STAGE 2.

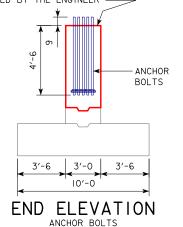
A RODENT GUARD SHALL BE PLACED AROUND THE BASE PLATE AS DETAILED

SEE STANDARD SHEET SOST-19-11 FOR CLARIFICATION OF STAGE 2 FOUNDATION CONSTRUCTION ACTIVITIES AND PRICE BID FOR CONTRACT

	R	BOLT CIRCLE DIAMETER
FOR 14" POSTS (50'-100' SPANS)	7	I′-8
FOR 16" POSTS (105'-130' SPANS)	8	1′-10

CONCRETE PLACEMENT QUANTITIES ONE FOUNDATION - STAGE 2 ITEM C.Y. WALL (STAGE 2) $(38.5 \times H_2)/27$, $H_2 IN FT$ FOOTING $(38.5 \times H_2)/27$, $H_2 IN FT$

TOP-OF-WALL ELEVATION IS TO BE SET AT SAME ELEVATION AS HIGH POINT ON ROADWAY OR AS DIRECTED BY THE ENGINEER



WORK THIS SHEET WITH STANDARD SHEETS SOST-19-11 "STAGED FOUNDATION CONSTRUCTION NOTES" AND SOST-20-II "STAGE I FOUNDATION DETAILS".





STANDARD DESIGN

STEEL OVERHEAD SIGN TRUSS

SEPTEMBER, 2011

STAGE 2 FOUNDATION DETAILS 50'-130' SPANS

S0ST-21-11

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THE RODENT GUARD IS STAINLESS STEEL STANDARD GRADE WIRE CLOTH, $^{\rm H}_4{}^{\rm H}$ MAXIMUM OPENING WITH A

SECURE WIRE CLOTH TO BASE PLATE AFTER ERECTION WITH 3" STAINLESS STEEL BANDING, THE RODENT

GUARD SHALL NOT EXTEND ABOVE THE TOP OF THE

MINIMUM WIRE DIAMETER OF AWG NO. 16 WITH A

MINIMUM 2" LAP.

BASE PLATE.

TANKA)

POST BASE DETAIL

SHOWING THE RODENT GUARD

bkloss